



Energy harvesting and storage with Si-based micro and nano structures

Mika Prunnila

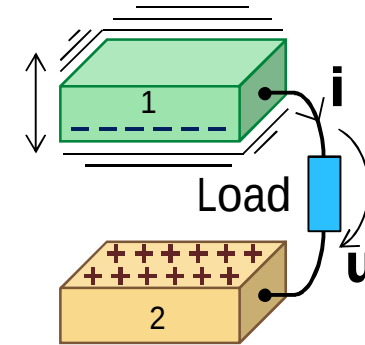
VTT Technical Research Centre of Finland Ltd

eMRS, Lille, May 6th 2016

Symposium: Materials and systems for micro-energy harvesting and storage

Outline & collaboration

1. Work function energy harvester

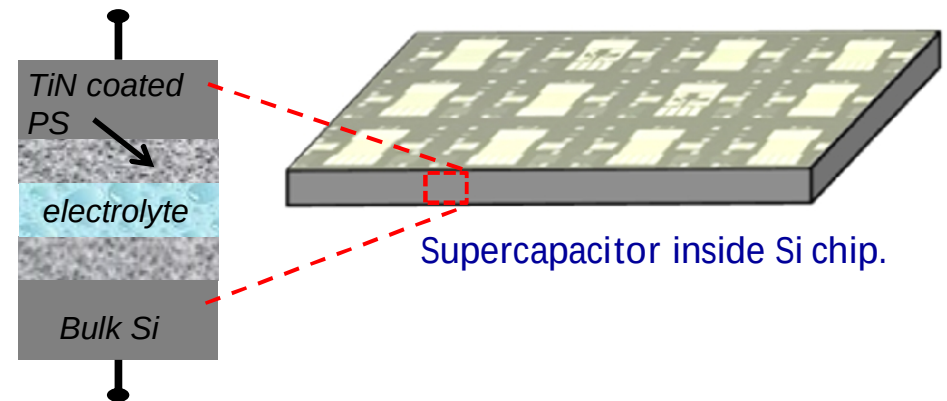


Collaboration:

A. Varpula, S. J. Laakso, T. Havia, J. Kyynäräinen, M. Prunnila

2. TiN coated porous Si electrodes for supercapacitors

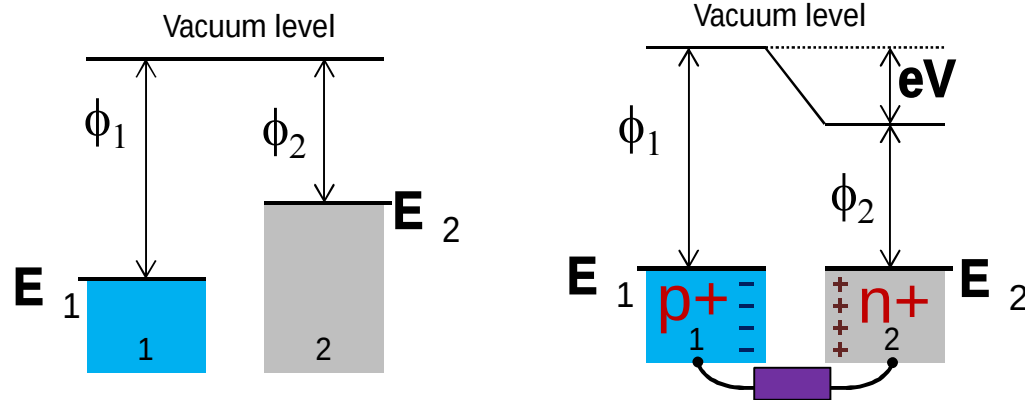
- Material performance
- On-chip Integration



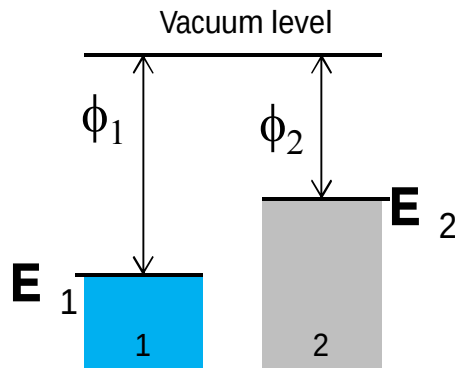
Collaboration:

K. Grigoras, J. Keskinen, L. Grönberg, E. Yli-Rantala, S. J. Laakso, H. Välimäki, P. Kauranen, J. Ahopelto, M. Prunnila

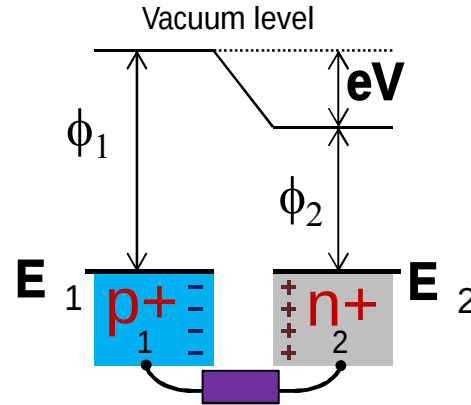
1. Work function energy harvester



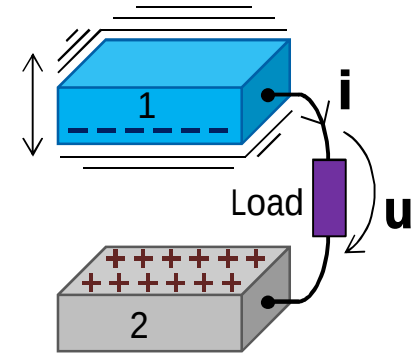
Work function e-harvester: operation principle



Electronic energy levels of electrode materials when electrodes are not in contact



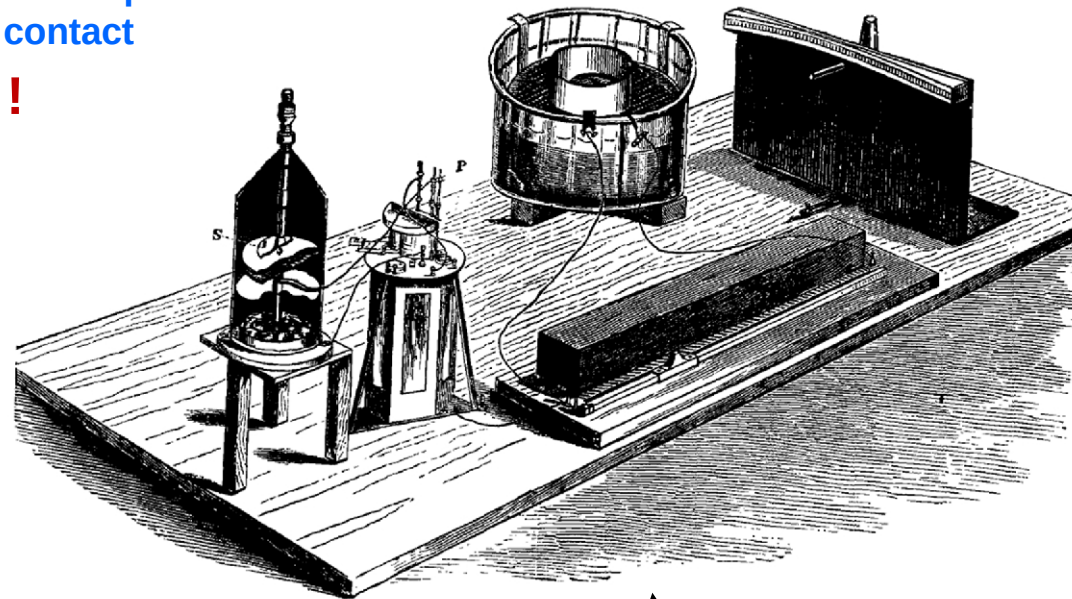
The energy levels in the thermodynamical equilibrium after making contact



Changing the distance between 1 and 2 creates current.

Doped semiconductors: $eV_{bi} = E_g$!

- The principle dates back to 19th century: see e.g. the experiments of Lord Kelvin [1]
- 2006: The harvesting idea was first considered by Ingo Kuehne and coworkers [2]
- 2014: Experimental investigations and comparison with comprehensive theory [3]



[1] Lord Kelvin, Nature 23, 567–568 (1881); Philos. Mag. Series 5 Vol. 46, 82–120 (1898).

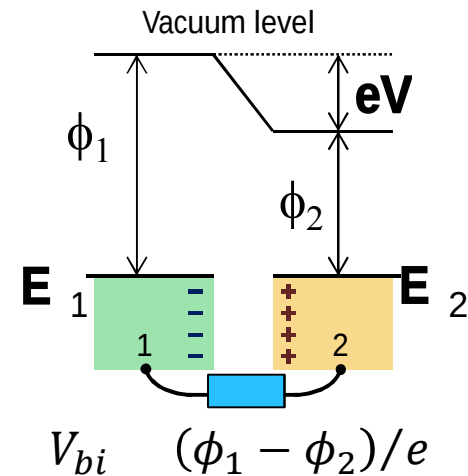
[2] I. Kuehne et al., Solid-State Device Research Conference, 138 (2006).

[3] A. Varpula, S. J. Laakso, T. Havia, J. Kynnäräinen, M. Prunnila, Sci. Rep. 4, 6799 (2014).

Dynamics and power

➤ Output current

$$i = \frac{d}{dt}(Cu) - V_{bi} \frac{dC}{dt}$$



➤ Power

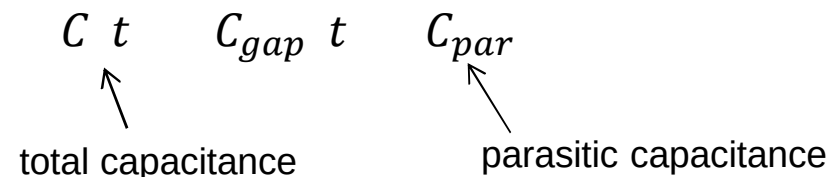
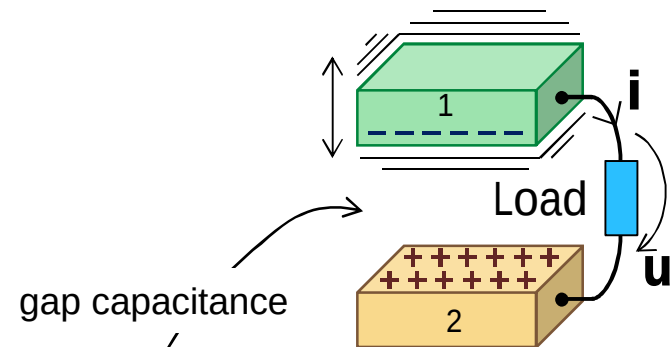
$$P_{idealQ} = \frac{C_{max} V_{bi}^2}{2\Delta t} \left(1 - \frac{C_{min}}{C_{max}}\right) \left\{ \frac{C_{max}}{C_{min}} - \frac{C_{min}}{C_{max}} \right\} - \frac{C_{par}}{C_{min}} \left[\left(\frac{C_{min}}{C_{max}} \right)^2 \right] \right\}, \text{ frequency } f = 1/\Delta t$$

$$P_{idealQ} = \frac{C_{max} V_{bi}^2}{2\Delta t} \frac{C_{max}}{C_{min}}, \left\{ \begin{array}{l} C_{max} \gg C_{min} \\ C_{par} = 0 \end{array} \right.$$

Example:

$C_{max} = 200 \text{ pF}$; $f = 100 \text{ Hz}$; $V_{bi} = 3 \text{ V}$; $C_{max}/C_{min} = 100$;

→ $P_{idealQ} \sim 50 \text{ uW}$

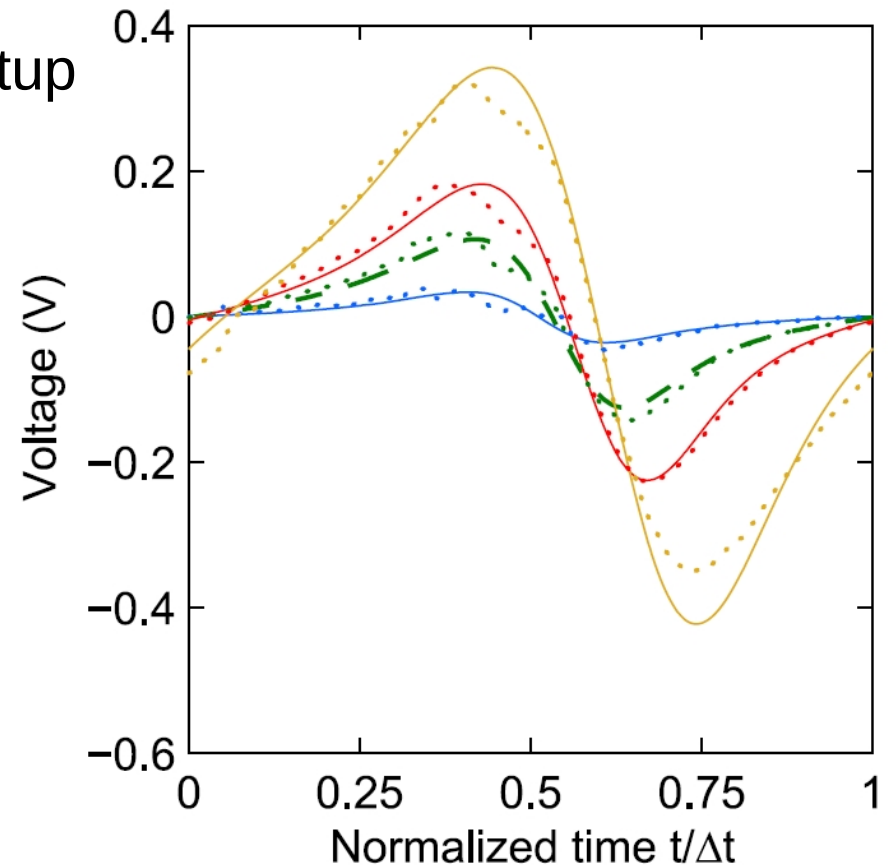
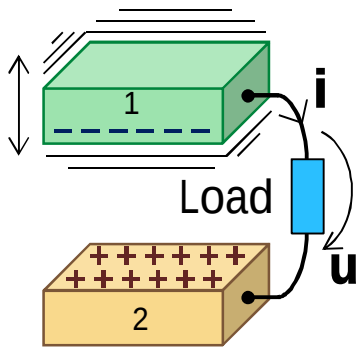


Experimental test

- Macroscopic variable capacitance setup
- Resistive load
- Driven with a motor
- $V_{bi} = 1.03 \text{ V}$
- Metallic plates
(V_{bi} close to E_g of Si)

Dynamical equation with resistive load:

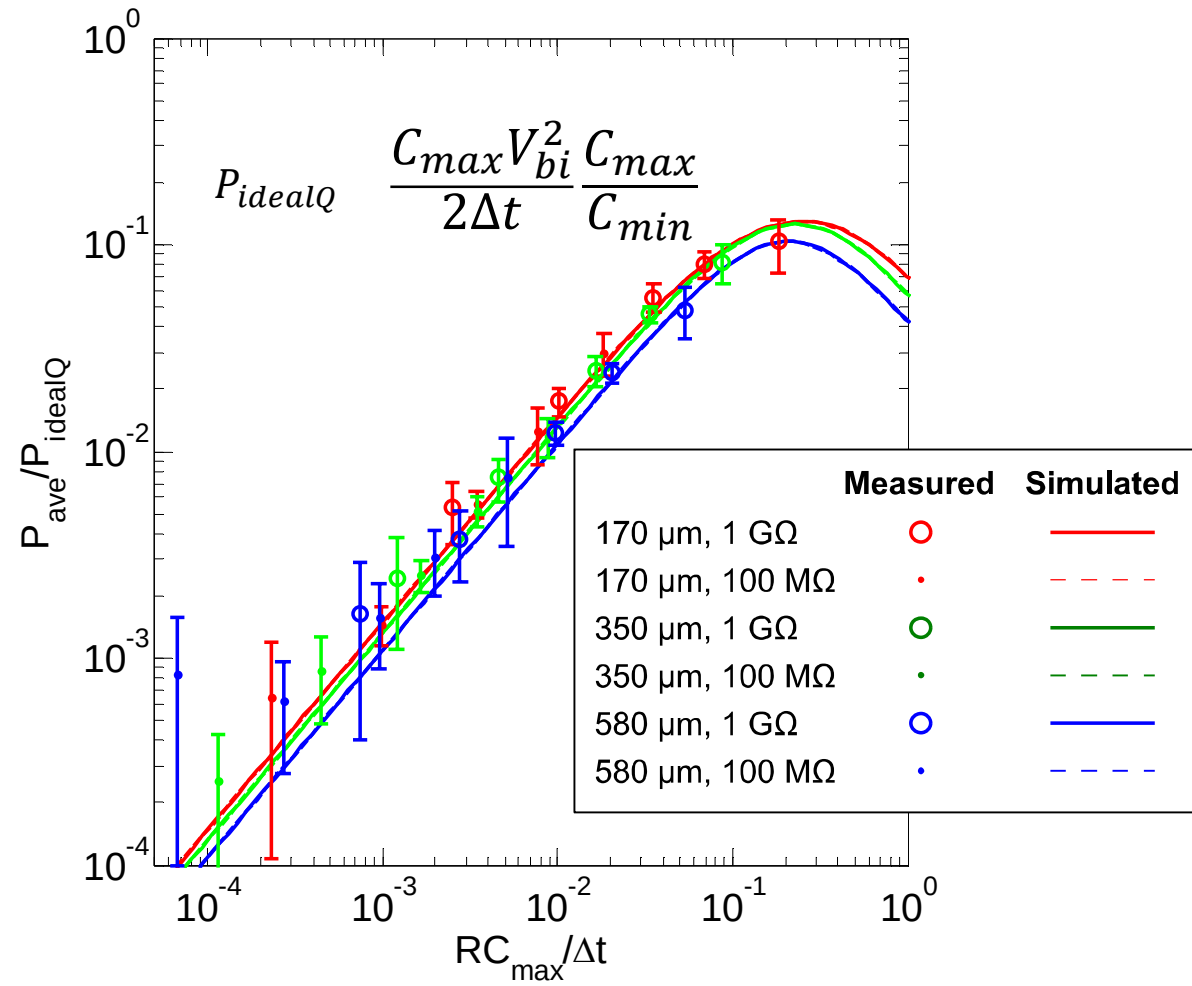
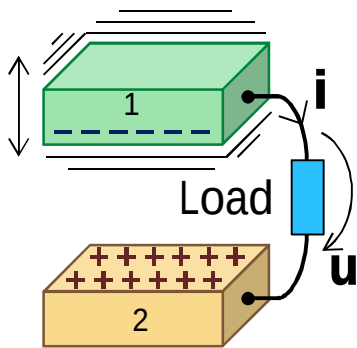
$$\frac{du}{dt} C + u \left(\frac{dC}{dt} + \frac{1}{R} \right) = V_{bi} \frac{dC}{dt}$$



$f = 1/\Delta t$	0.05 Hz	0.2 Hz	0.3 Hz	0.9 Hz
Measured				
Simulated	————	————	————	————

Experimental test

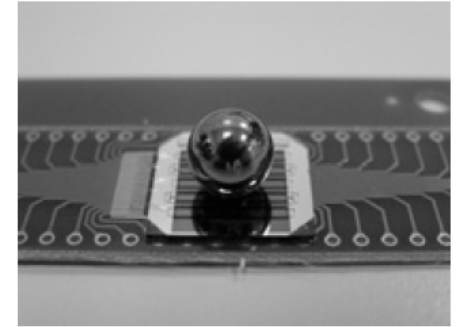
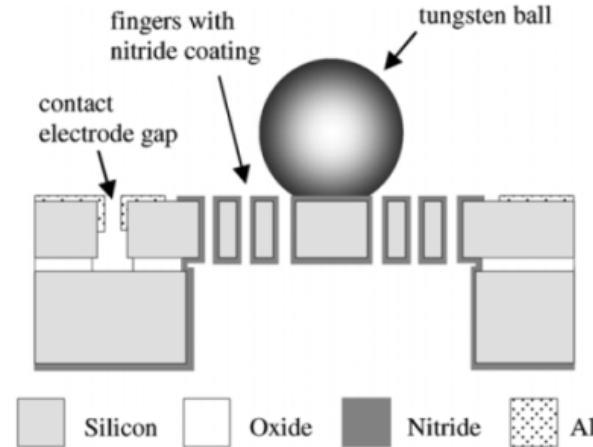
- Macroscopic variable capacitance setup
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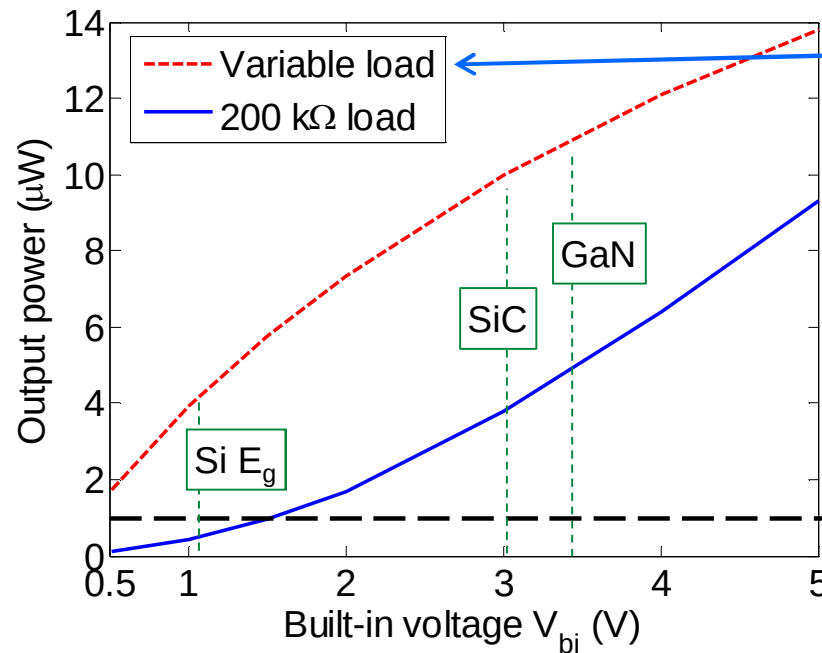
Normalized output power as a function of normalized frequency

MEMS work-function energy harvester

- Performance of MEMS work-function energy harvester by simulations
- Device geometry and mechanical parameters from existing electrostatic MEMS harvester [1]



Excitation 32.5 m/s^2
At 1868 Hz
(close to the resonance)



Switching
Operation
(off-state 50 GΩ,
on-state 10 Ω)

Measured output power
of the electrostatic MEMS
device:
1.2 μW with 9 V voltage
source [1]

[1] Y. Chiu, V. F. G. Tseng, J.
Micromech. Microeng. 18, 104004
(2008)

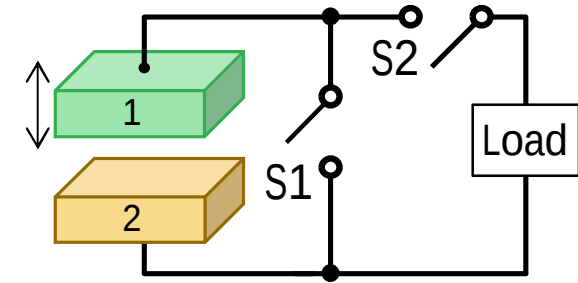
Simulated output power of MEMS work-
function energy harvester

Power enhancement by advanced device schemes

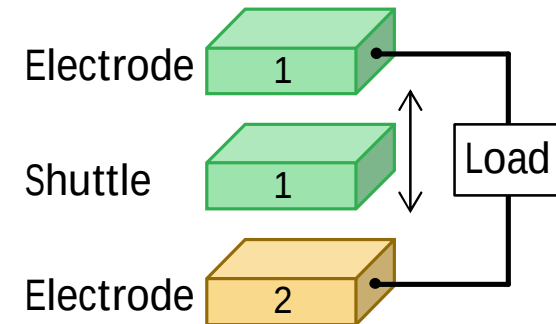
➤ Output power can be enhanced by using

1. External switches
2. Charge shuttle mode
3. Contacting mode operation

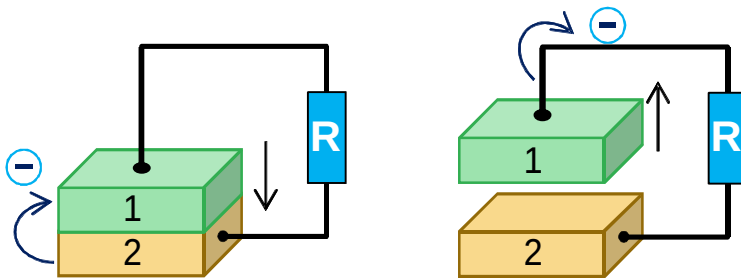
Note: 2 & 3 are impossible with battery driven electrostatic harvester



1. Work-function energy harvester using external switches



2. Work-function energy harvester using a charge shuttle

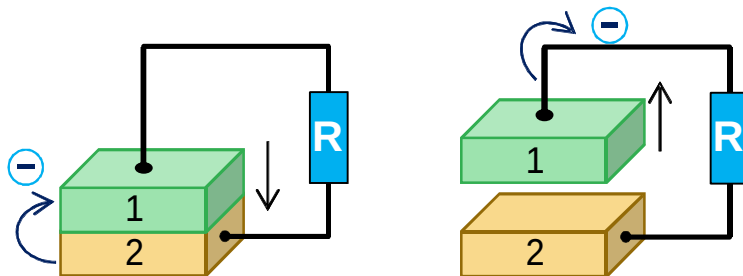
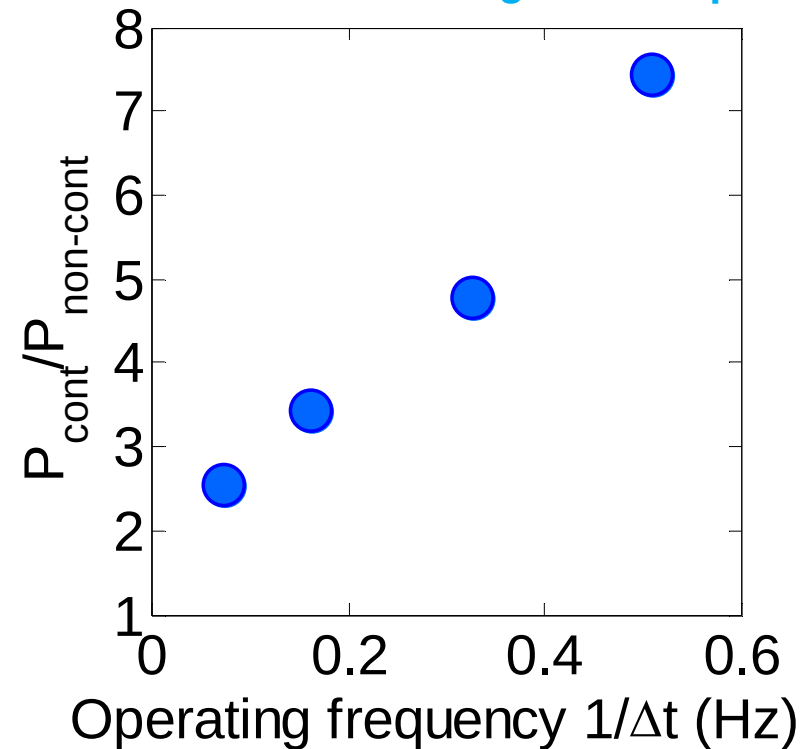


3. Work-function energy harvester operated in contacting mode

Contacting mode operation

Macroscopic moving plate device

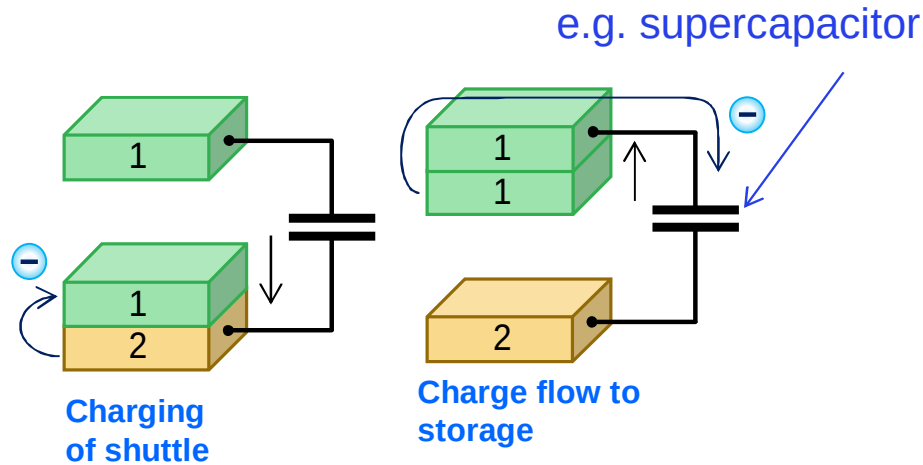
Over 7× enhancement in power
In the contacting mode experiment



3. Work-function energy harvester
operated in contacting mode

Contacting mode operation

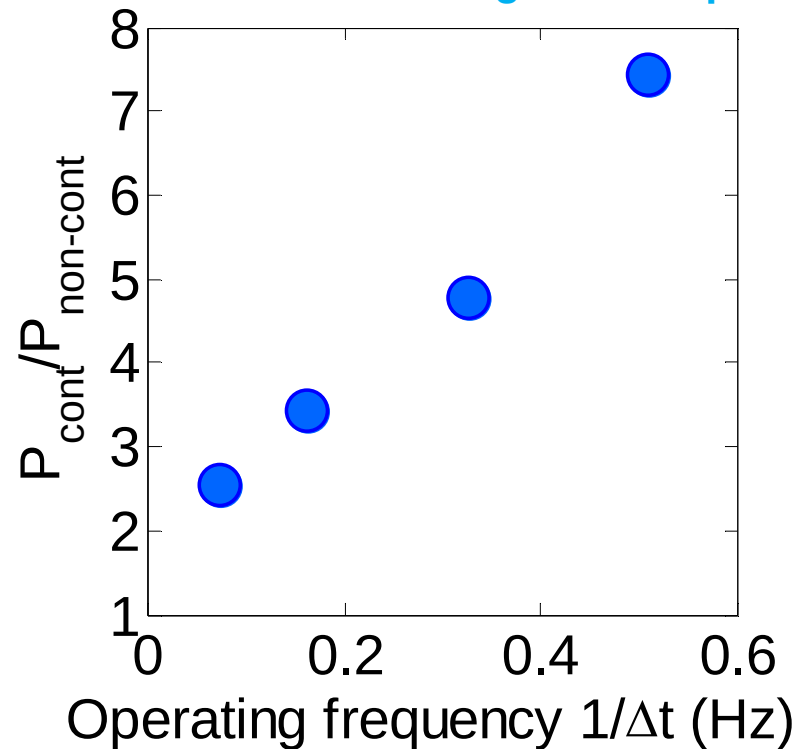
Shuttle with a storage



A. Varpula, S. J. Laakso, T. Havia, J. Kyynäräinen, M. Prunnila, Sci. Rep. 4, 6799 (2014).

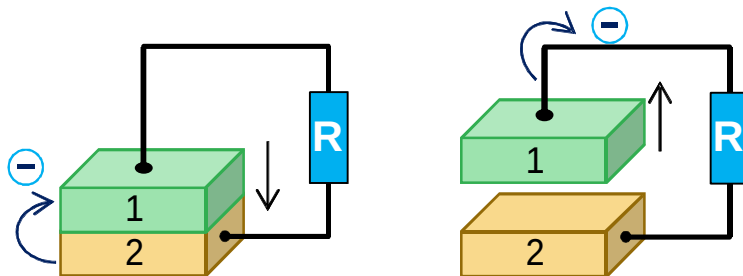
Macroscopic moving plate device

Over 7× enhancement in power
In the contacting mode experiment



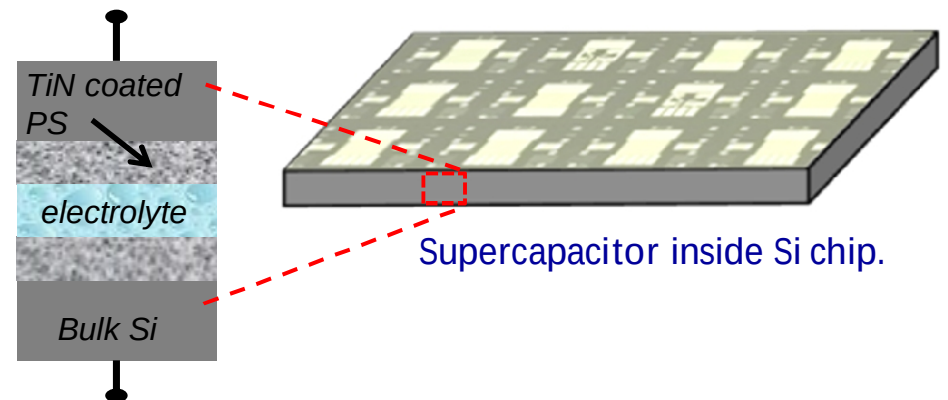
A. Varpula, S. J. Laakso, T. Havia, J. Kyynäräinen, M. Prunnila, J. Phys: Conf. Series **557** 012010 (2014).

3. Work-function energy harvester operated in contacting mode



2. TiN coated porous silicon electrodes for supercapacitors

- Material performance
- On-chip Integration



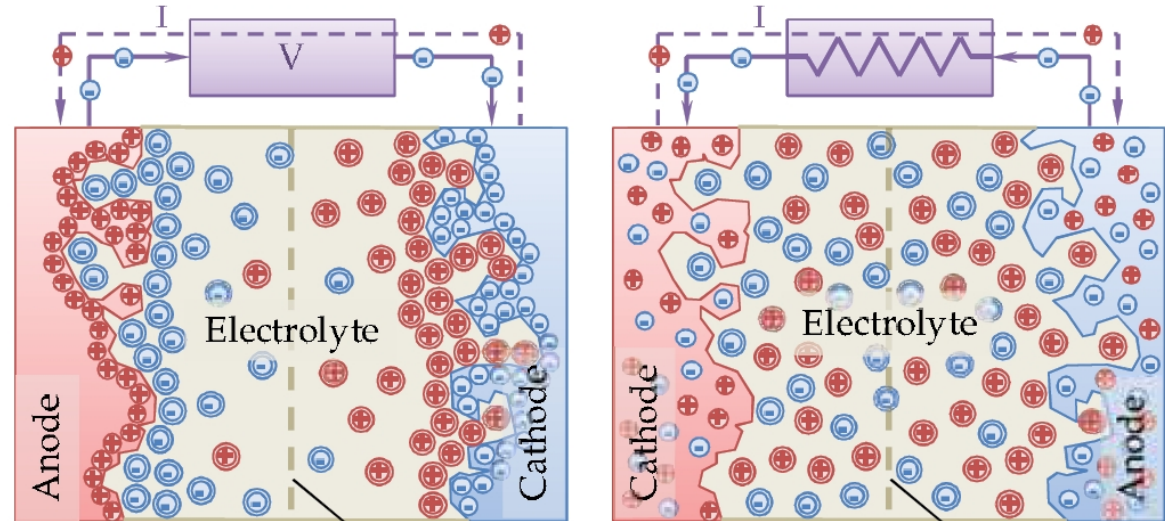
Supercapacitor

pos. electrode eg. Activated carbon
electronically conductive

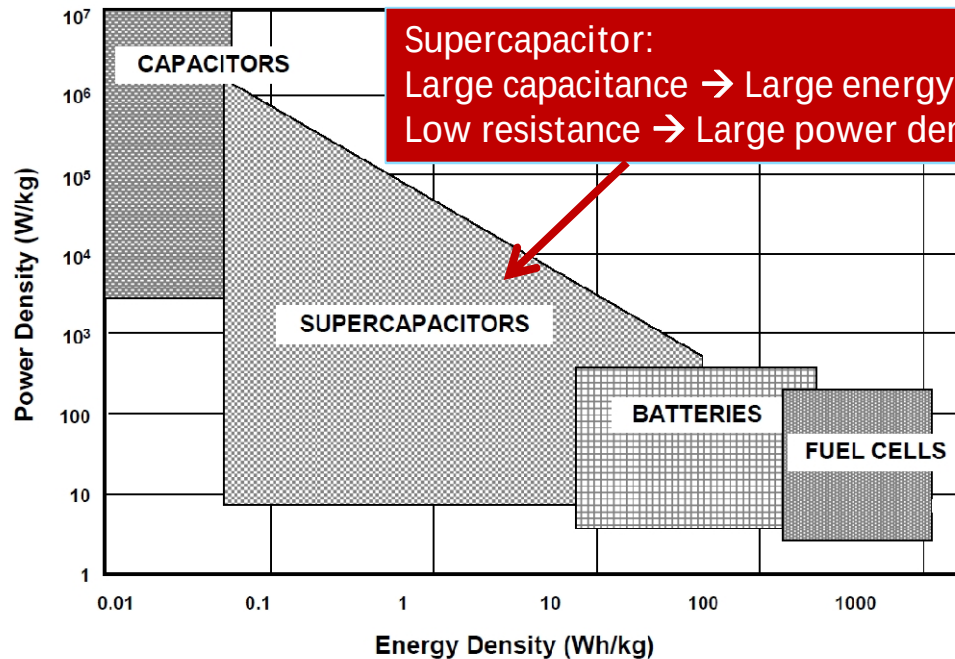
neg. electrode eg. Activated carbon
electronically conductive

electrolyte eg. Sulfuric acid

} charges
 } ions
 } ions
 } ions
 electronic dir. (neg. charge)
 current dir. (pos. charge)



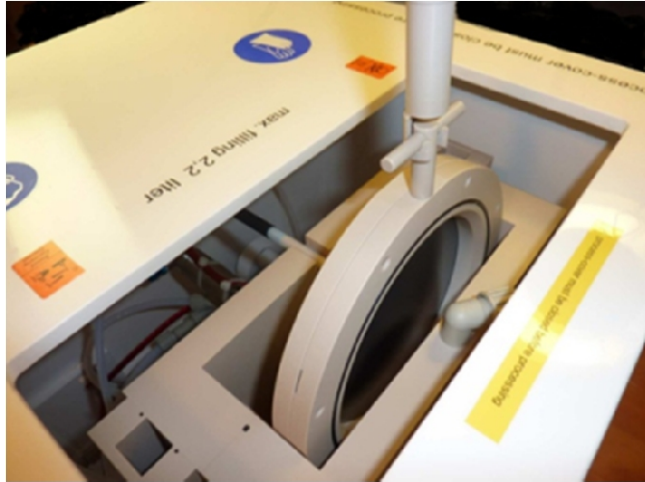
P. Jampani et al, Interface, Fall 2010, p.57



Supercapacitor:
Large capacitance → Large energy storage density!
Low resistance → Large power density!

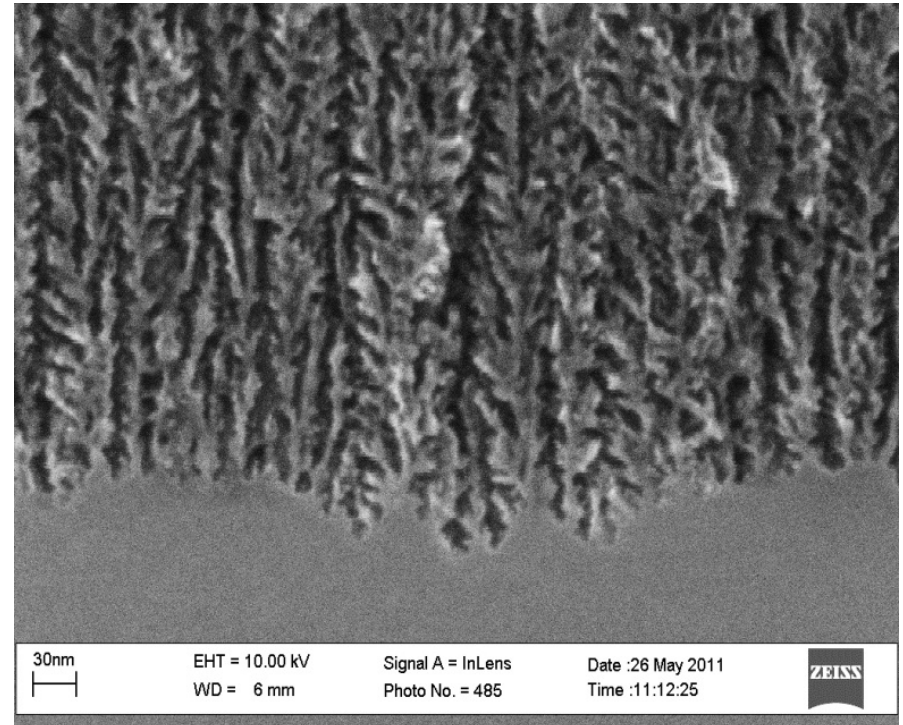
Kotz, R. and M. Carlen
Electrochimica Acta 45
2483-2498 (2000).

Porous silicon (PS)



AMMT equipment.

Electrochemical etching of bulk silicon

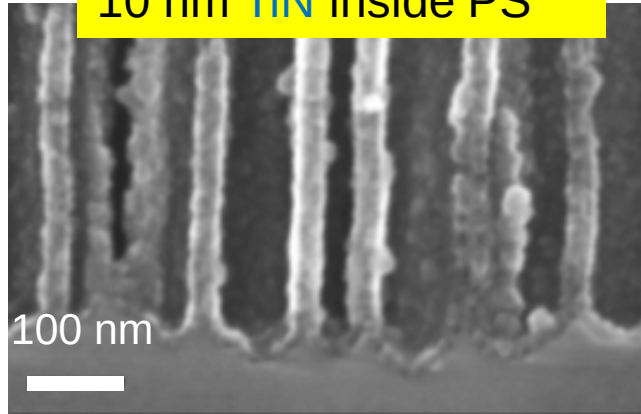


Big surface area: reaching $500 \text{ m}^2/\text{cm}^3$

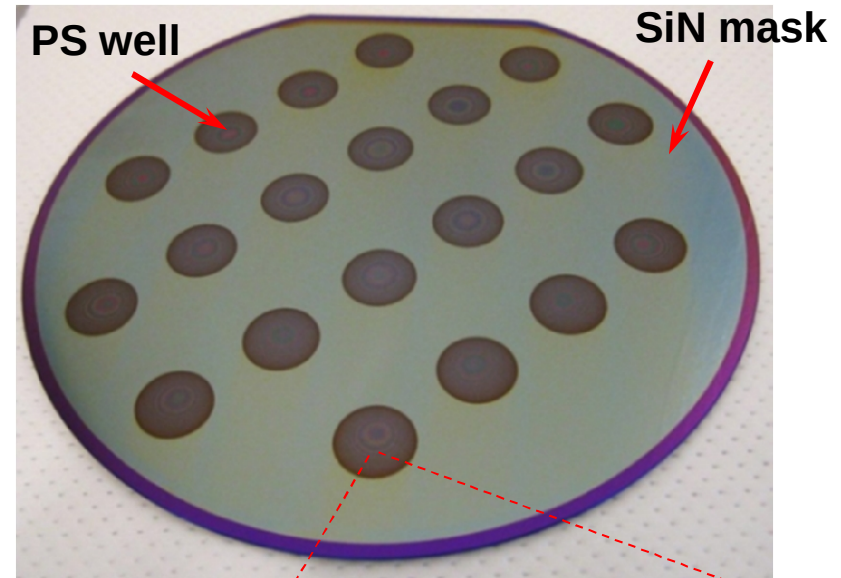
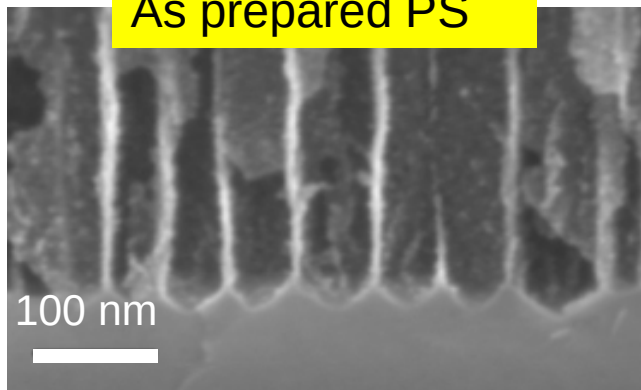
Preparation of porous Si test structures

TiN growth by Atomic Layer Deposition (ALD)

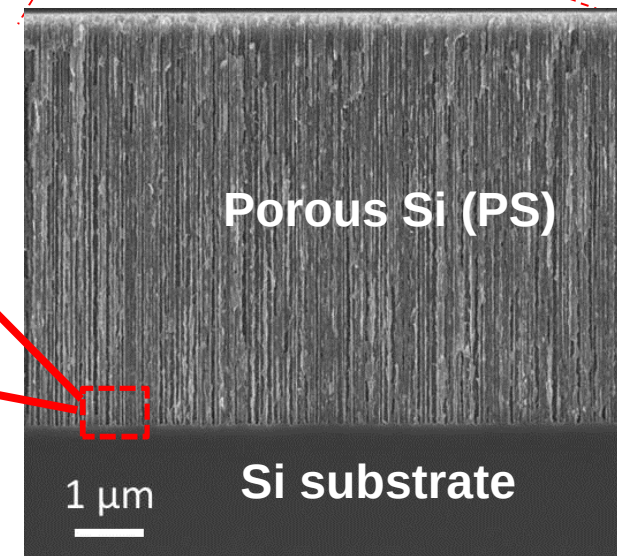
10 nm TiN inside PS



As prepared PS

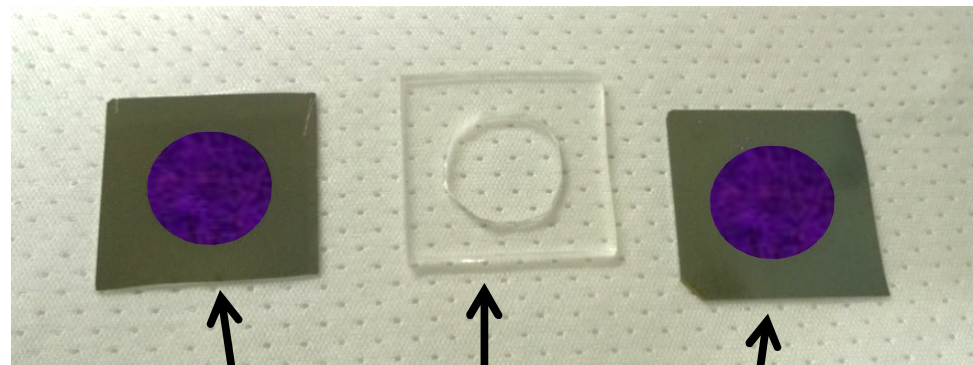


ALD



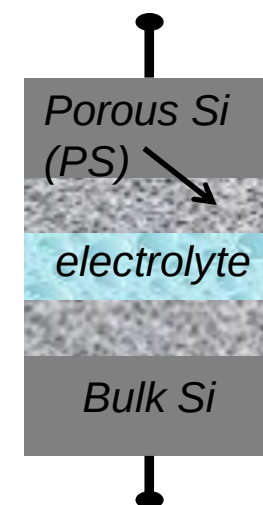
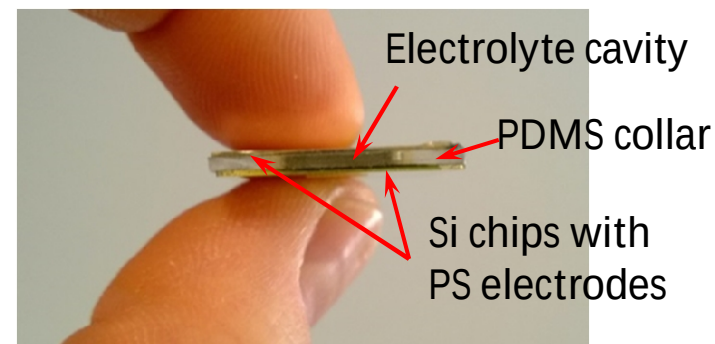
SEM cross-section

Material test bench for PS supercapacitors



PDMS collar

PS electrodes (with and without TiN coating)

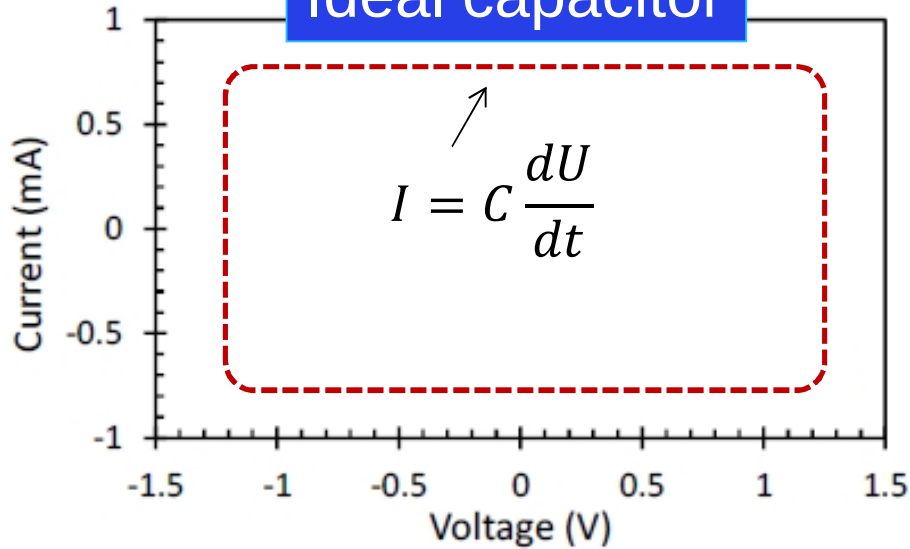


Electrolytes

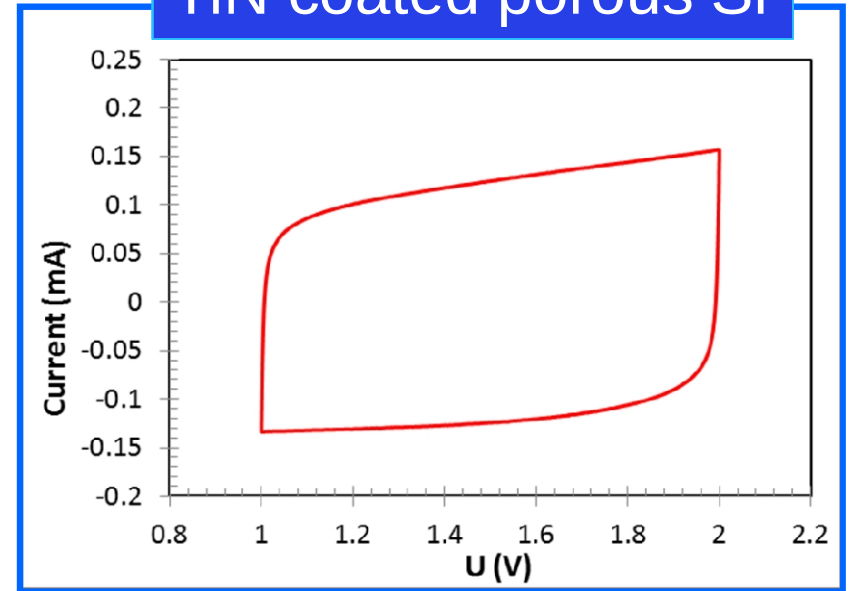
- Aqueous: 1 M NaCl water solution
- Organic: 0.5 M TEABF₄ in PC (tetraethyl ammonium tetrafluoroborate in propylene carbonate)

Characterization: cyclic voltametry (CV)

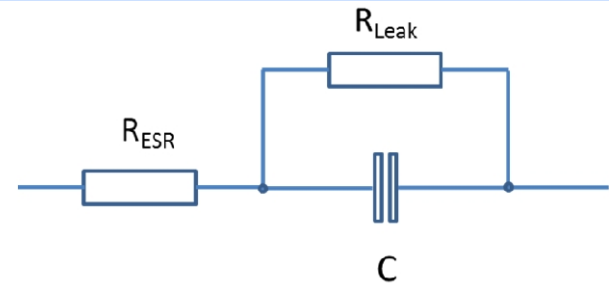
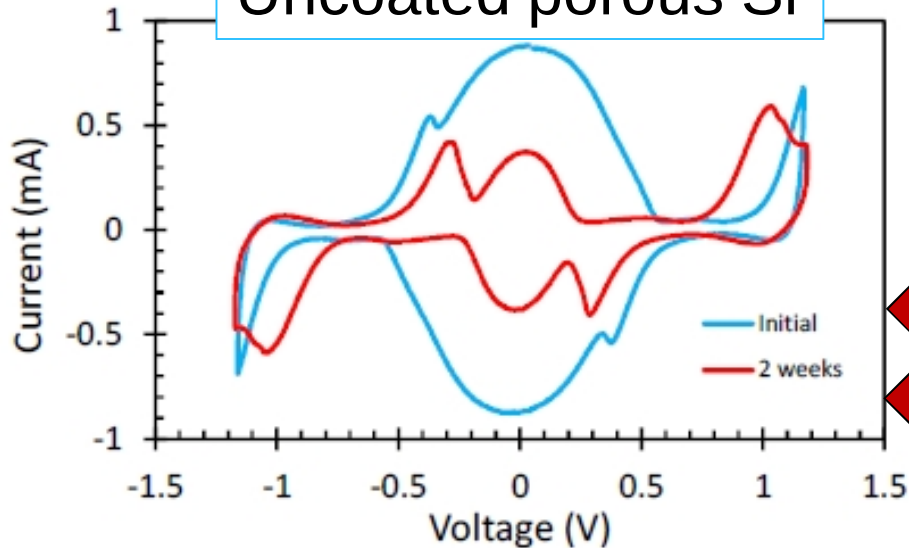
Ideal capacitor



TiN coated porous Si



Uncoated porous Si



Problems due to:

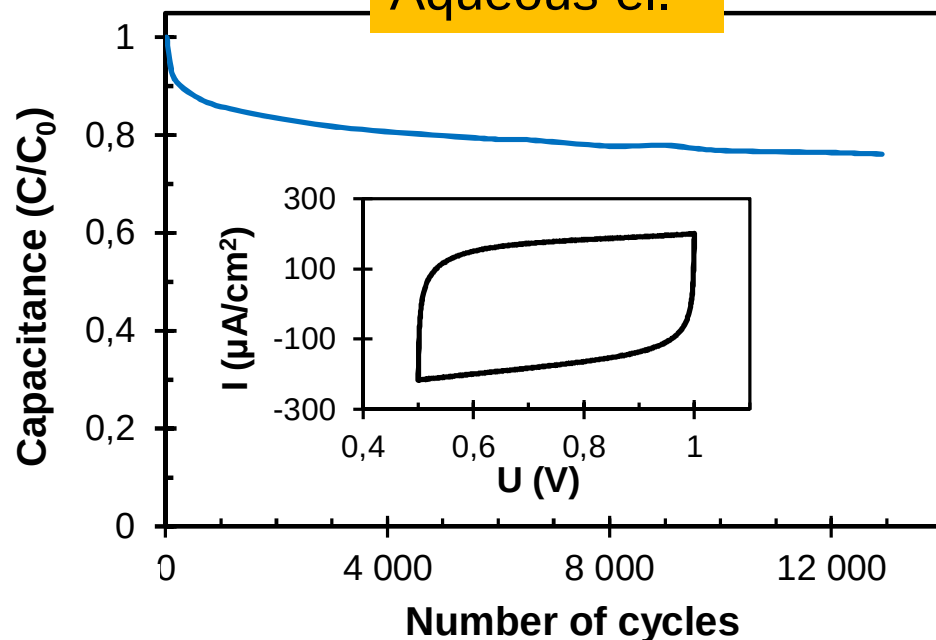
- High resistance of Si nanostructures
- Chemical reactions

Characterization: cyclic voltametry (CV) & retention

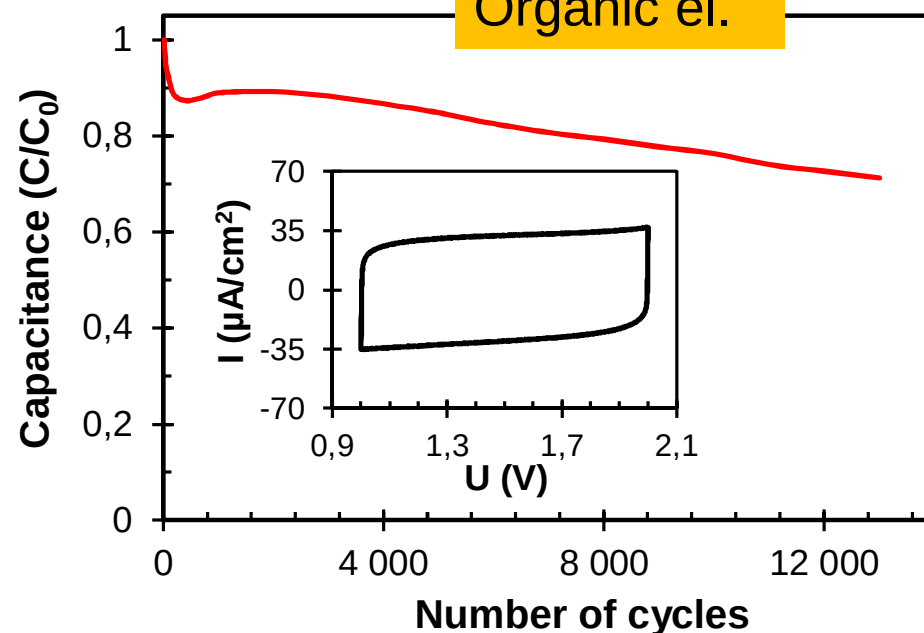
TiN coated porous Si

Capacitance retention during 13 000 cycles

Aqueous el.

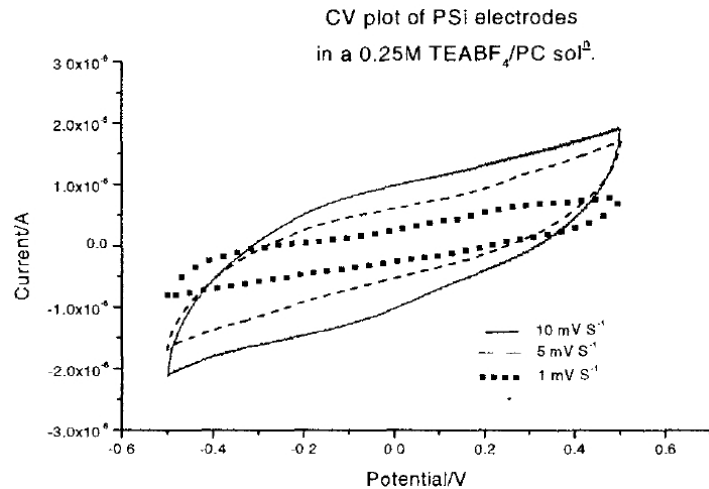


Organic el.

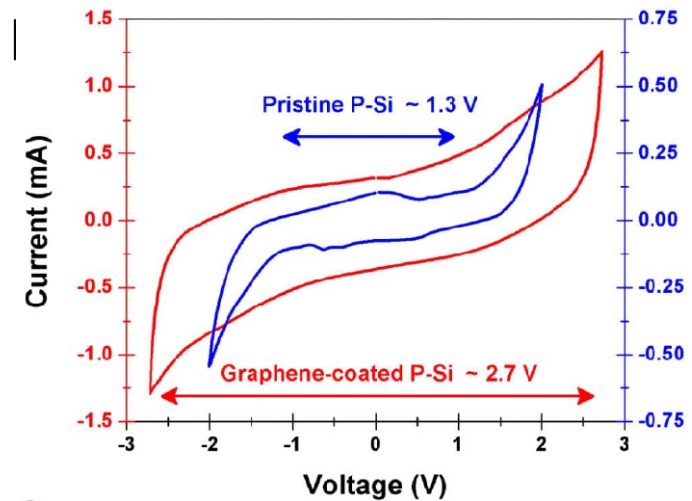


Comparison with other results on porous Si

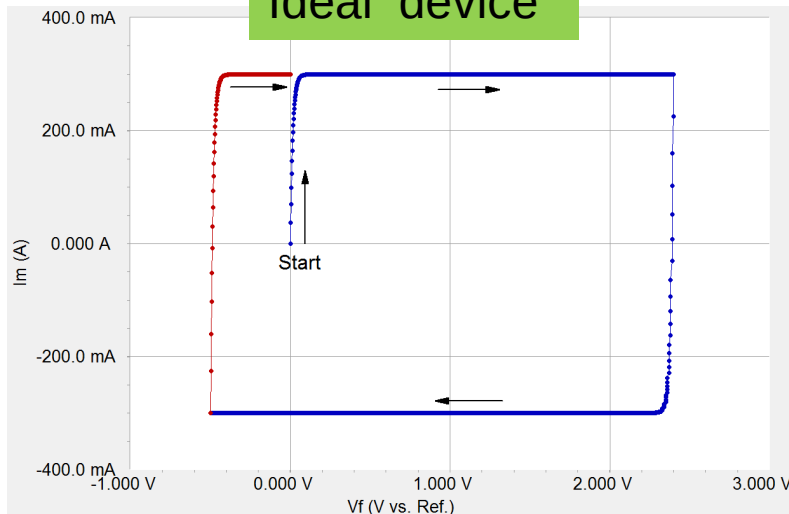
S. Rowlands et al, Ionics 5, p.144 (1999)



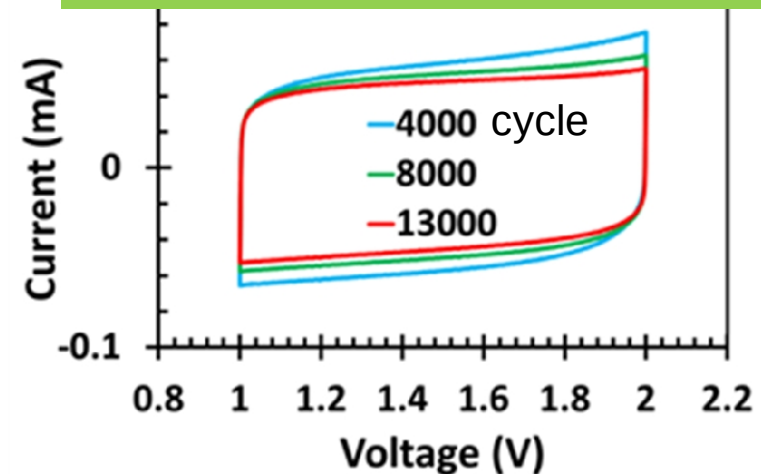
L.Oakes et al, Sci.Rep. 3 3020 (2013)



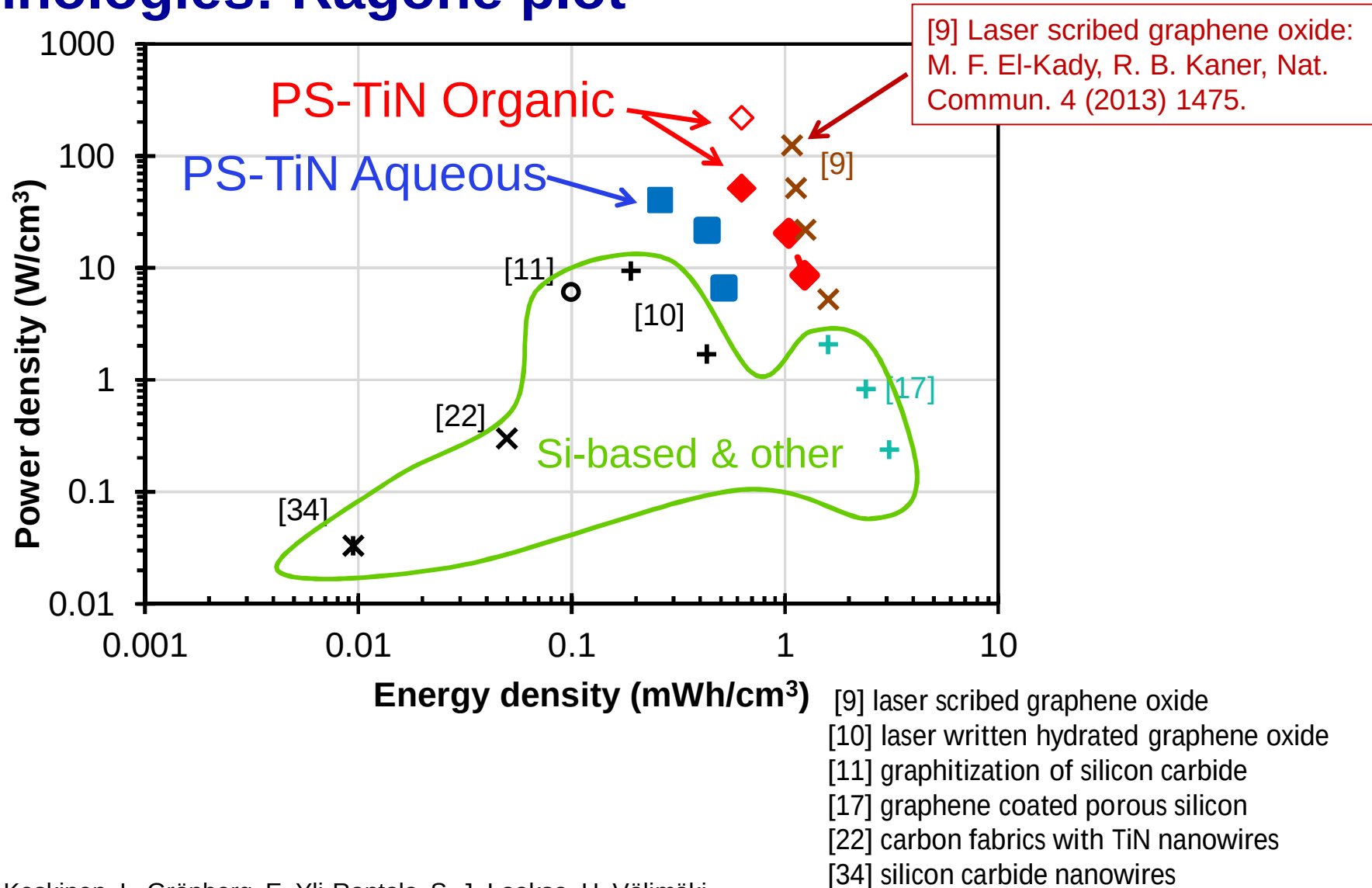
Ideal device



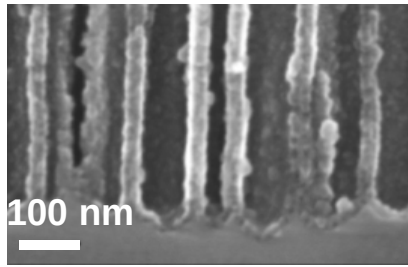
2014: Our TiN coated device



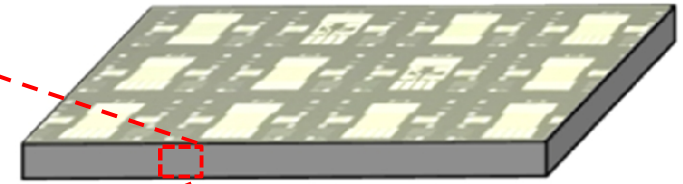
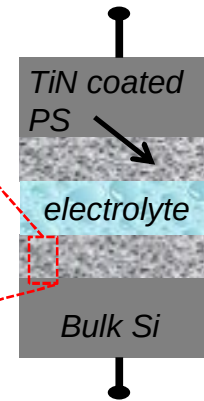
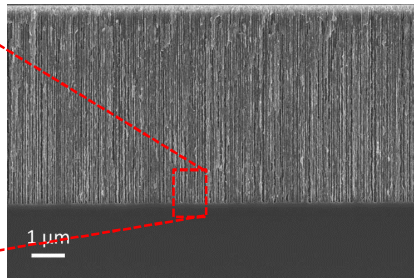
Comparison with other micro supercapacitor technologies: Ragone plot



Integration of TiN coated PS supercapacitors

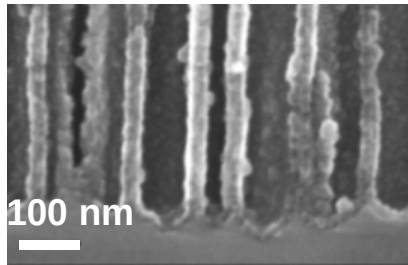


Scanning electron micrograph of the pores of TiN coated PSi supercapacitor.

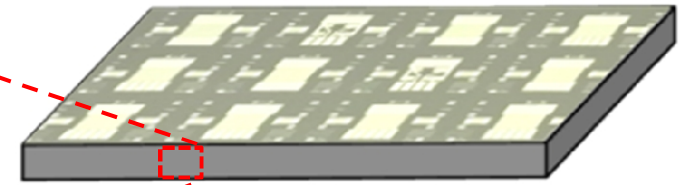
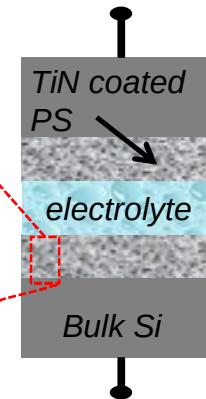
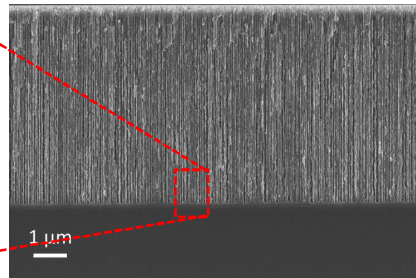


Supercapacitor inside Si chip.

Integration of TiN coated PS supercapacitors

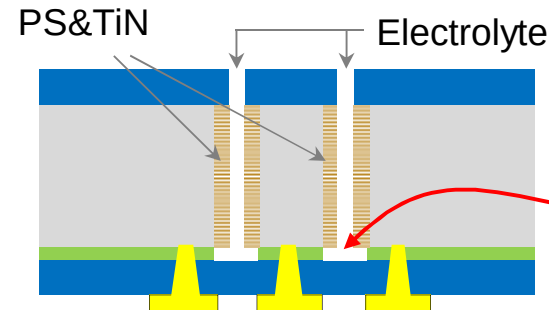
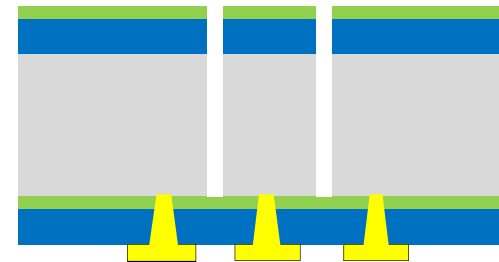
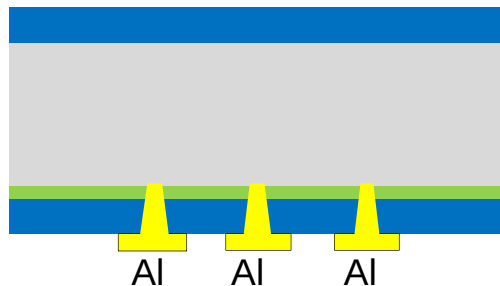
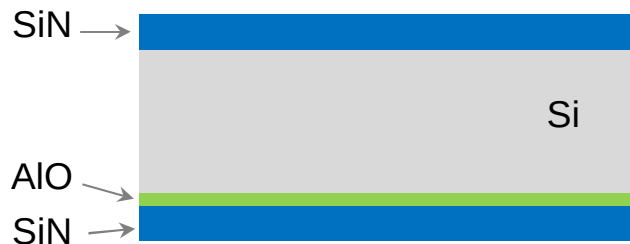


Scanning electron micrograph of the pores of TiN coated PSi supercapacitor.



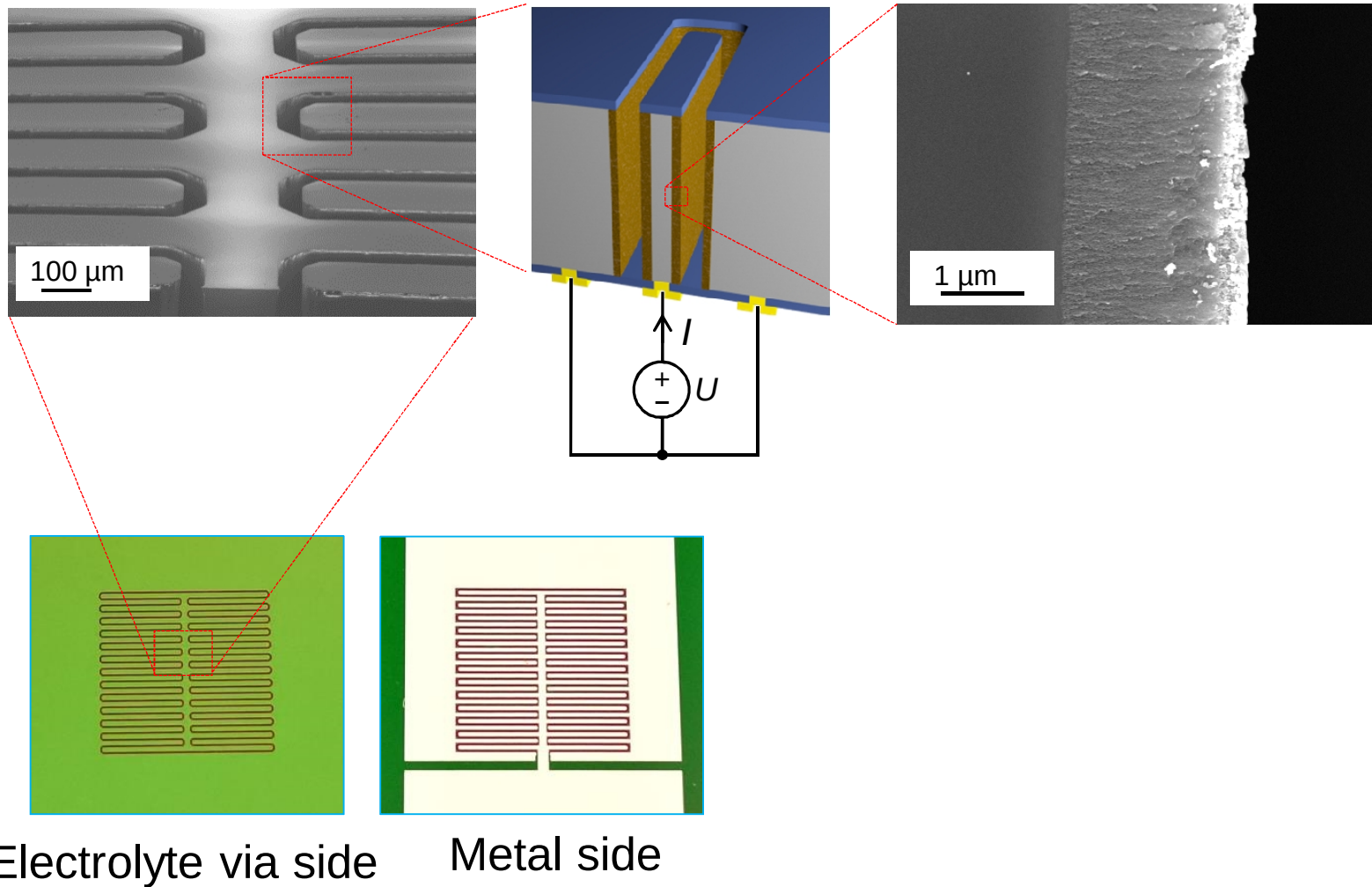
Supercapacitor inside Si chip.

The in-chip supercapacitor

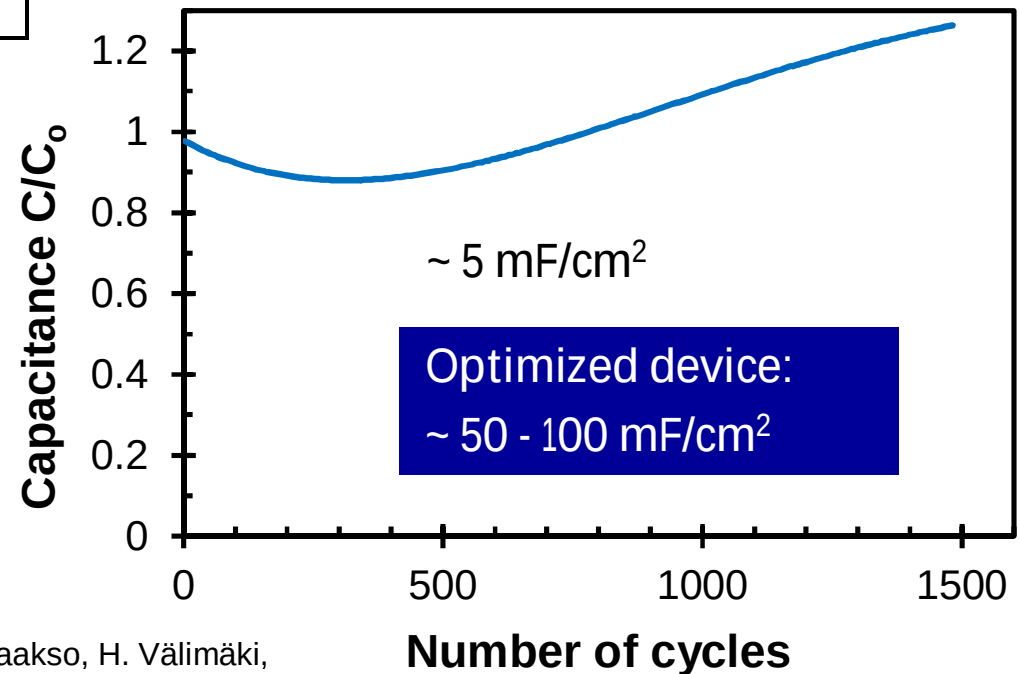
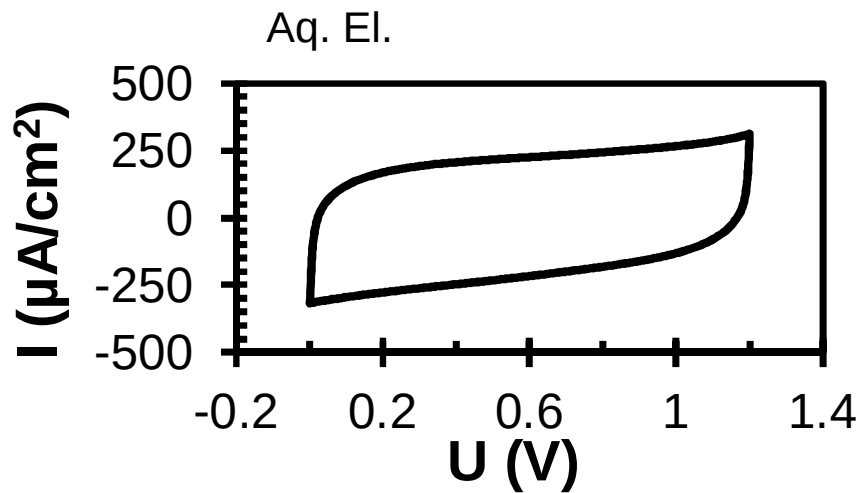
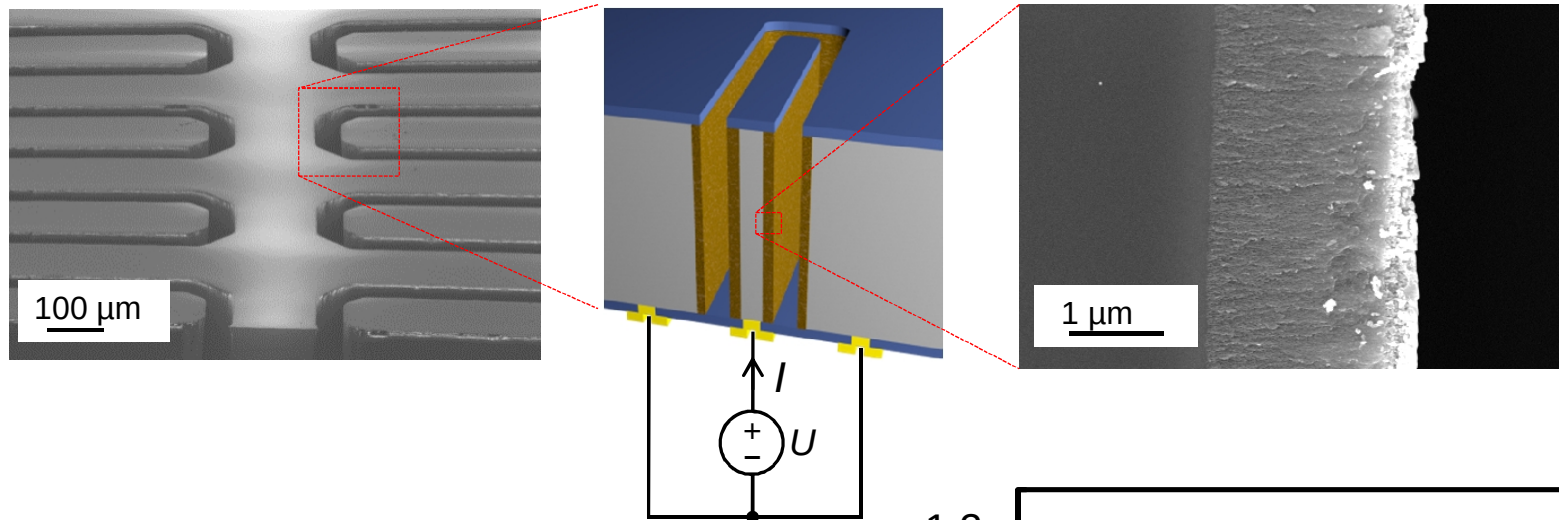


TiN short circuit removed by ion beam etching

The in-chip supercapacitor



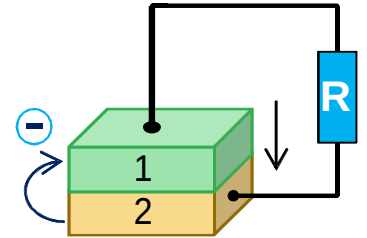
The in-chip supercapacitor



Summary

Work function energy harvester

- A capacitive vibration energy harvester which does not require battery or electrets
- Semiconductors can be directly used as the active electrodes
- Can outperform electrostatic harvesters



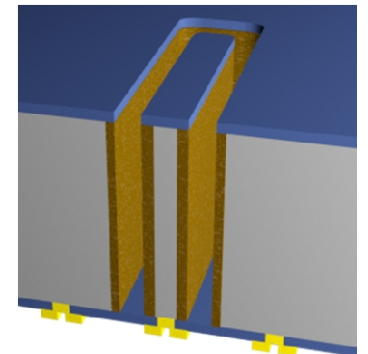
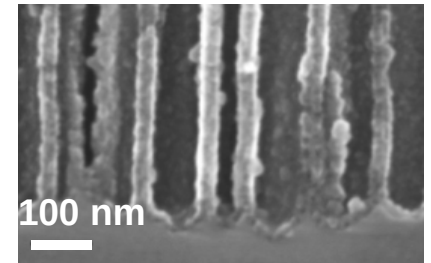
Further details:

A. Varpula, S. J. Laakso, T. Havia, J. Kynäräinen, M. Prunnila, Sci. Rep. **4**, 6799 (2014).

A. Varpula, S. J. Laakso, T. Havia, J. Kynäräinen, M. Prunnila, J. Phys: Conf. Series **557** 012010 (2014).

TiN coated porous Si supercapacitors

- TiN coating of porous Si by ALD enables high performance microsupercapacitor electrodes
- This technology has enabled the in-chip supercapacitor



Further details:

K. Grigoros, J. Keskinen, L. Grönberg, E. Yli-Rantala, S. J. Laakso, H. Välimäki, P. Kauranen, J. Ahopelto, M. Prunnila, arXiv:1603.00798 & Nano Energy, *in print* (2016).