

Printable and flexible 3D micro-supercapacitor

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- ❑ **Leitat overview**
 - ❑ **Nanocate Project**
 - ❑ **Supercapacitor**
 - ❑ **Electrode Material**
 - ❑ **Functionalization of Active materials**
 - ❑ **Ink formulation**
 - ❑ **Printed Supercapacitor**

Leitat technological

Terrassa



BCN 22@ -
NANOTECH

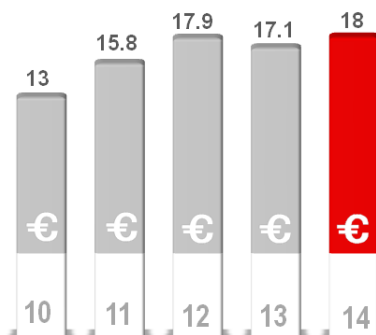


VILANOVA CAMÍ

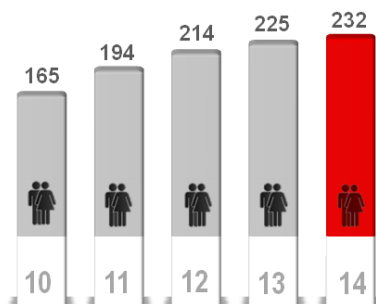


HELIX & CLUSTER
BUILDING - BIO

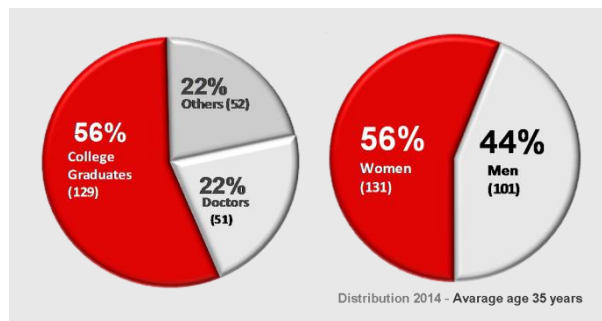
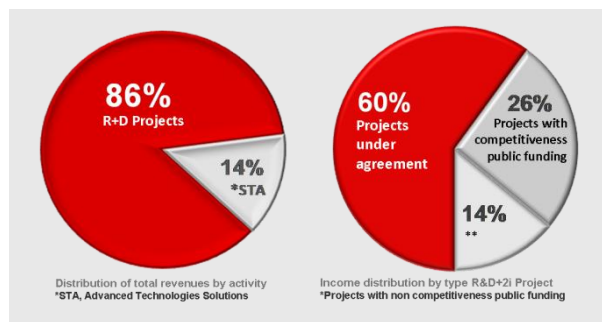




Revenue in Million Euros



Number of collaborators (average)



Figures 2014

265 Proposals managed

137 R+D+2i projects being executed*

4 Lead projects

240 Private R+D+2i projects

2.915 Advanced technology solutions

2 Patents

*We participate in European projects with **839** partners, overall budget of **432M €** and collaborating with **28** countries



Corporate

Social

Responsibility

Our customers' value: **Quality, personal contact, clarity of results**

Society value: **Innovation, sustainability and environmental responsibility, market orientation**

Level of loyalty (future collaboration and recommendation) > **97%**

NanoCate Project

NanoCaTe

Nano-carbons for versatile power supply modules

FP7-NMP-2013-SMALL-7

Grant agreement n° [604647].

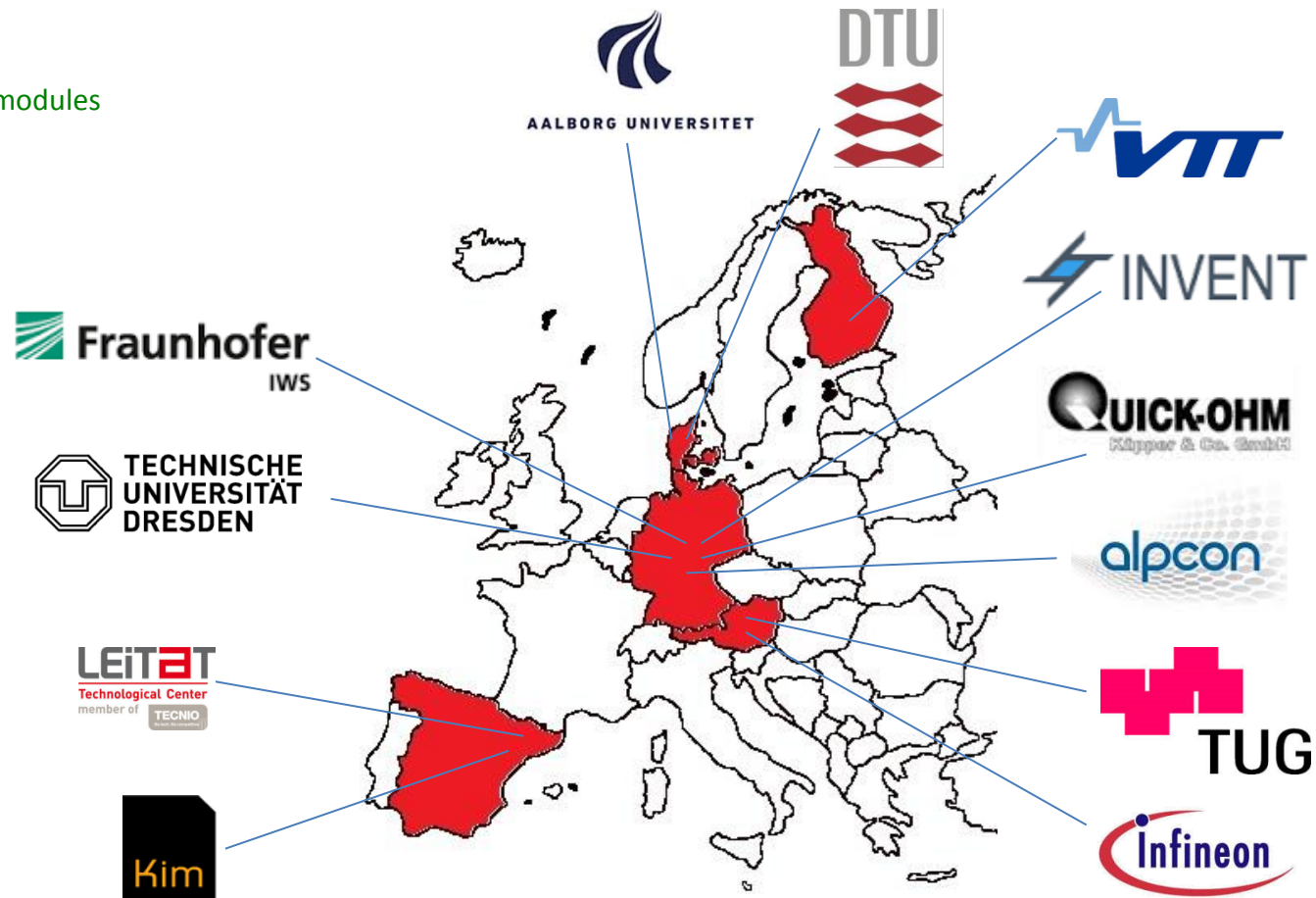
<http://nanocate.eu/>

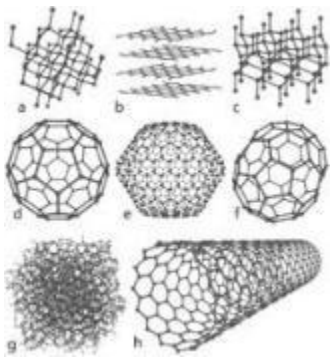
EU contribution: 3,994,210.00 euros

Duration : October 2013 – September 2017

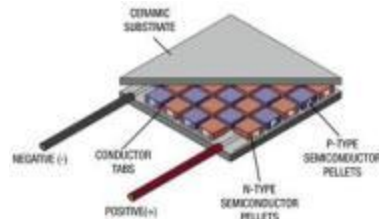
Coordinating by IWS Fraunhofer

NanoCaTe, will develop a more efficient thermoelectric- and storage material based on nanocarbon to reclaim waste heat by thermoelectric generators and to storage the energy in super capacitors or secondary batteries for manifold applications like pulsed sensors or mobile electronic devices.





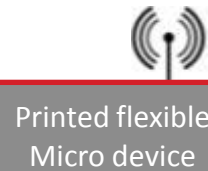
Nanocarbons



Thermoelectric generator (TEG)



Energy storage microdevices (battery/supercapacitor)

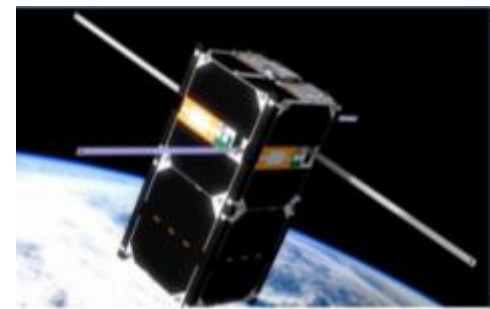


Printed flexible Micro device

1) Body sensors



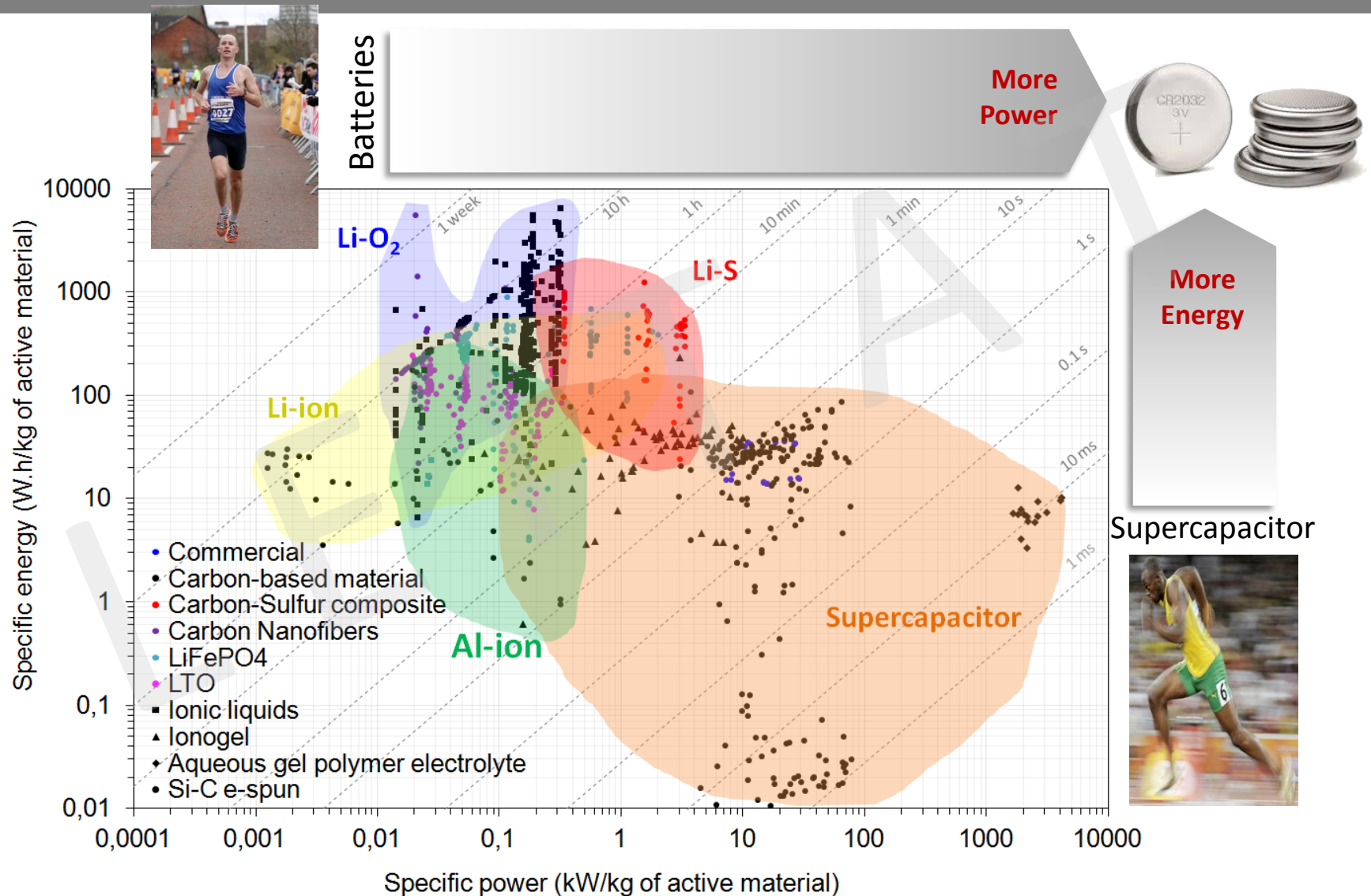
2) Spatial application



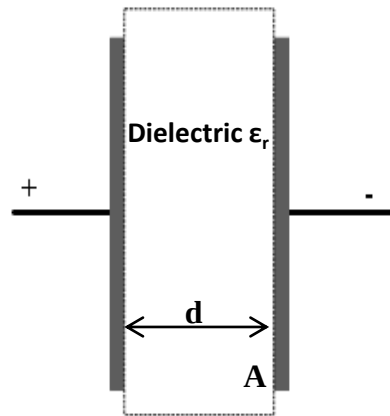
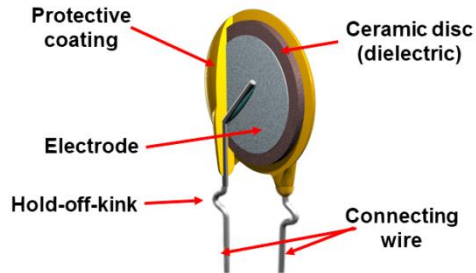
SONMP 2 [TV Dresden]



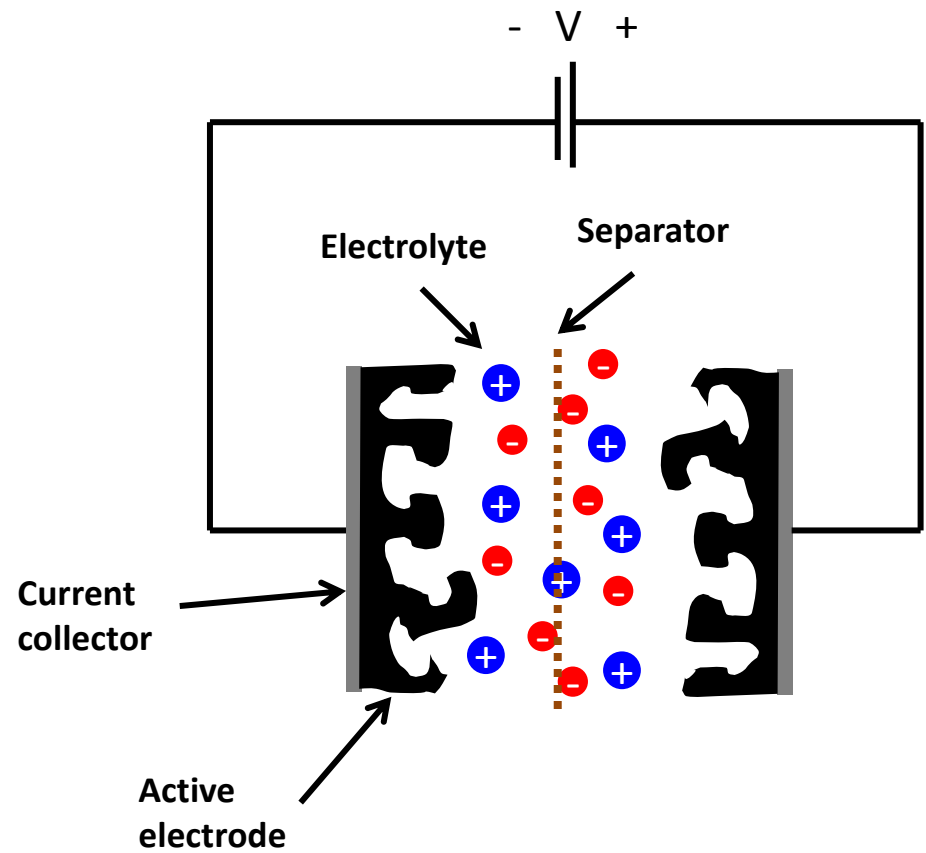
Battery vs. Supercapacitor



Supercapacitor (ECDL)

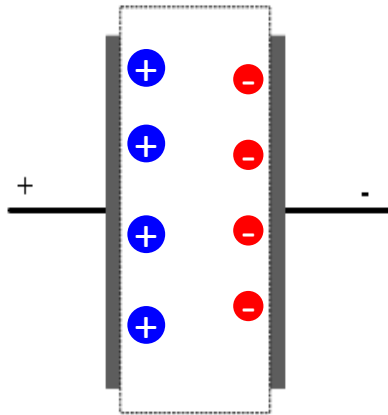
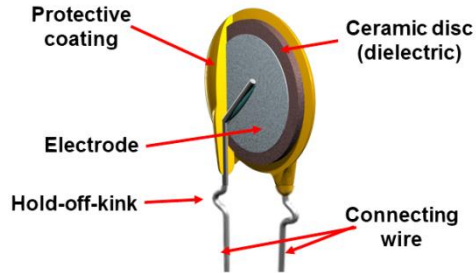


$$C(F) = \epsilon_0 \epsilon_r \frac{A}{d}$$

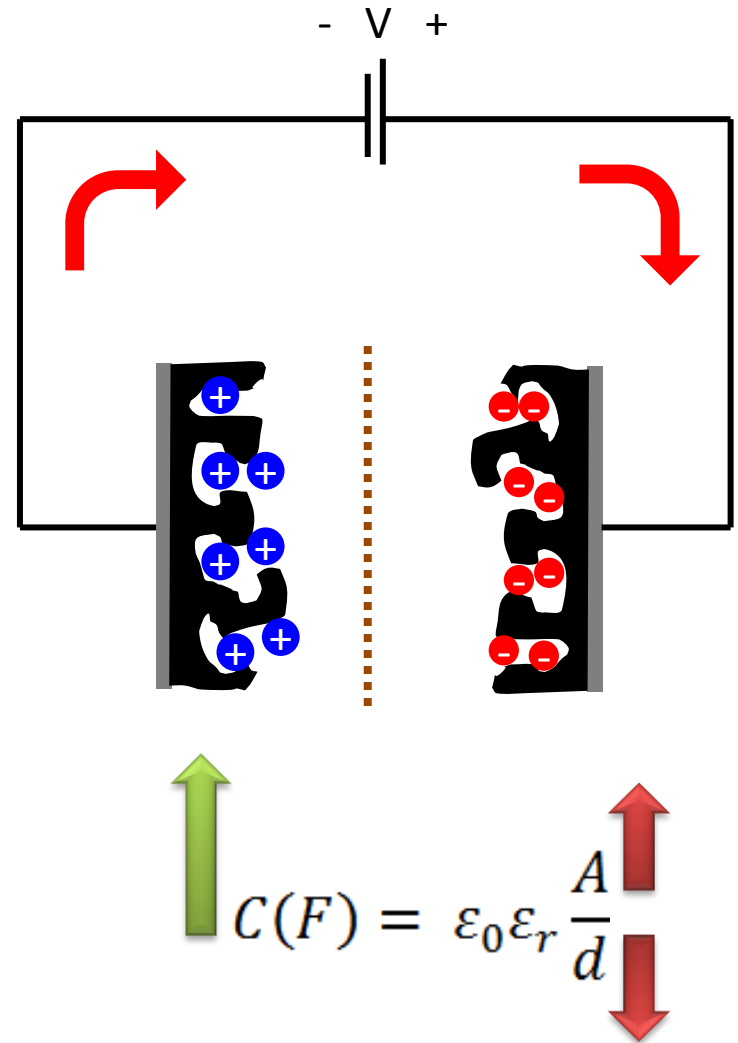


$$C(F) = \epsilon_0 \epsilon_r \frac{A}{d}$$

Supercapacitor (ECDL)



$$C(F) = \varepsilon_0 \varepsilon_r \frac{A}{d}$$



Energy storage fabrication process



Coin Cell Assembly

Stacking

Filling

Crimping

30

Characterization
Channel

ELECTRICAL FORMATION (SYSTEM DEPENDENT)

Formation

Final Storage and
Testing

~7days

Pouch Cell Assembly

Tab welding

Stacking

Packaging

Filling

Ink formulation

Electrode preparation

Slurry

Coating

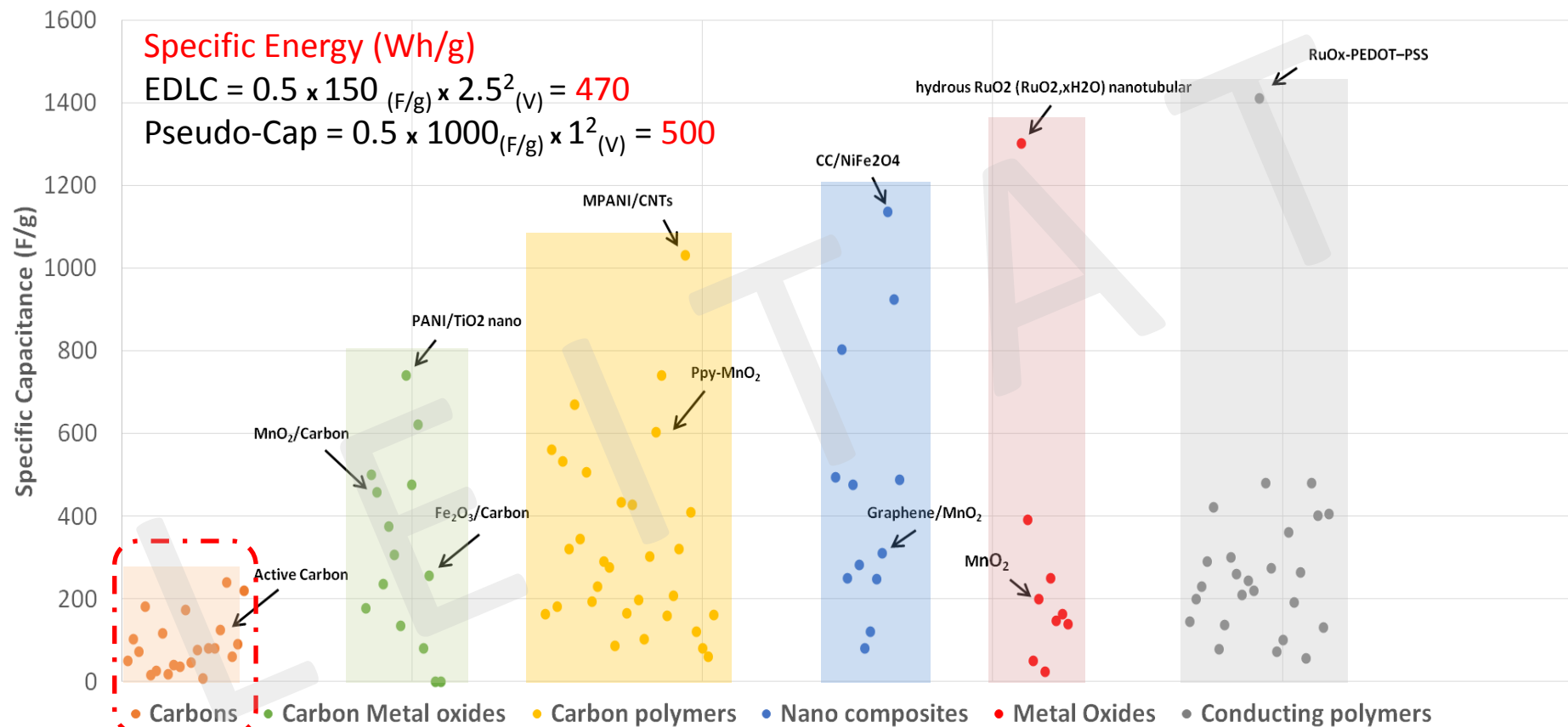
Calendering
Standardization
Porosity adjustment

Slitting

Drying

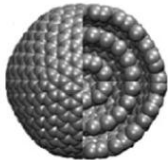
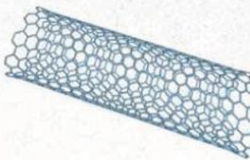
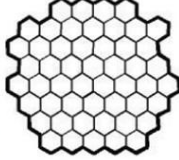
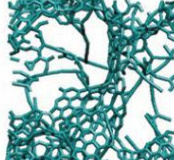
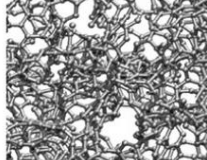


Electrode Materials for Supercapacitor



Advantages of Carbon Material

- ✓ Ease of fabrication
- ✓ High conductivity → High specific power
- ✓ Controlable size of porosity → Better transmission of ions
- ✓ Possibility of surface functionalization → Increase wettability and reduce ESR
- ✓ High volumetric energy and power
- ✓ Low cost

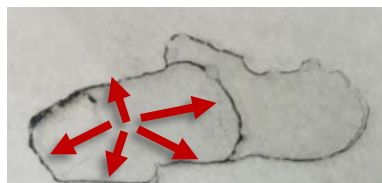
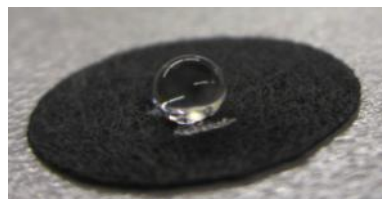
Material	Carbon onions	Carbon nanotubes	Graphene	Activated carbon	Carbide derived carbon	Templated carbon
Dimensionality	0-D	1-D	2-D	3-D	3-D	3-D
Conductivity	High	High	High	Low	Moderate	Low
Volumetric Capacitance	Low	Low	Moderate	High	High	Low
Cost	High	High	Moderate	Low	Moderate	High
Structure						

P. Simon, Y. Gogotsi, Acc. Chem. Res., 46, 1094 (2012)

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3D Micro devices - Energy Storage Area

Initial Carbon
Hydrophobic behavior

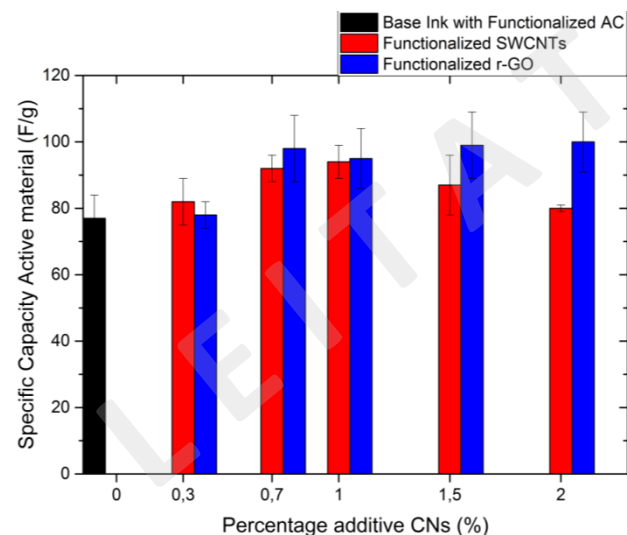
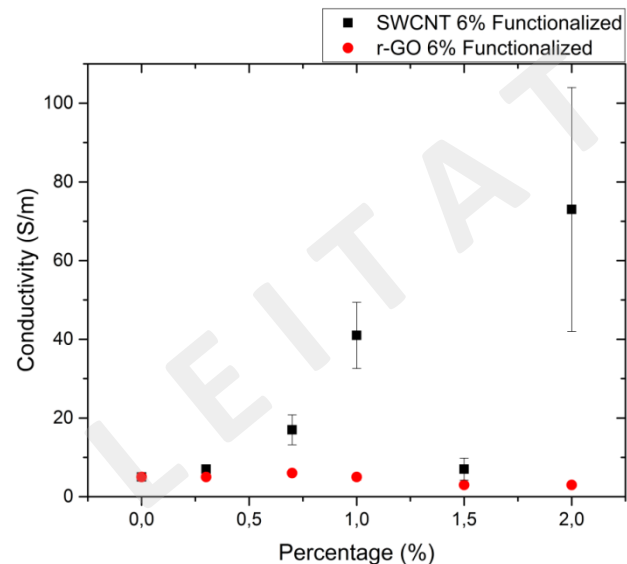


Treated Carbon
Hydrophilic behavior

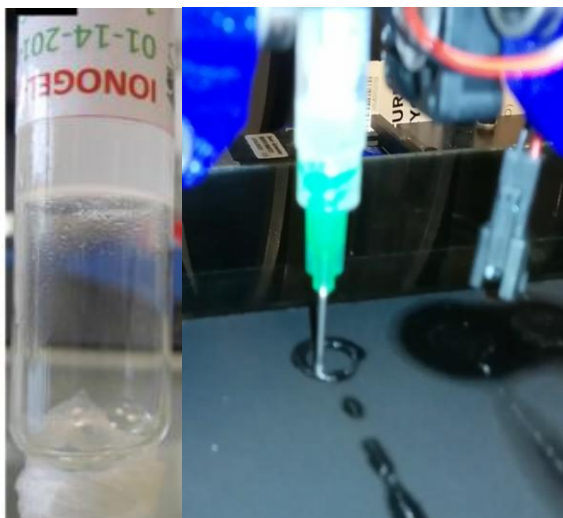


Conductive
additive

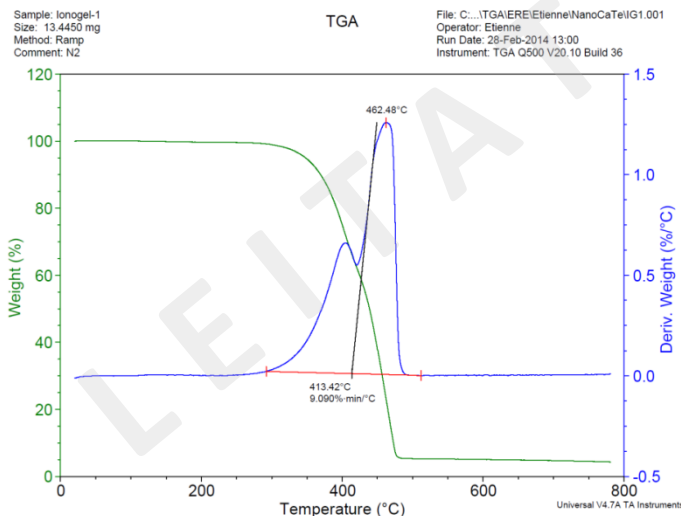
additive
Capacitive



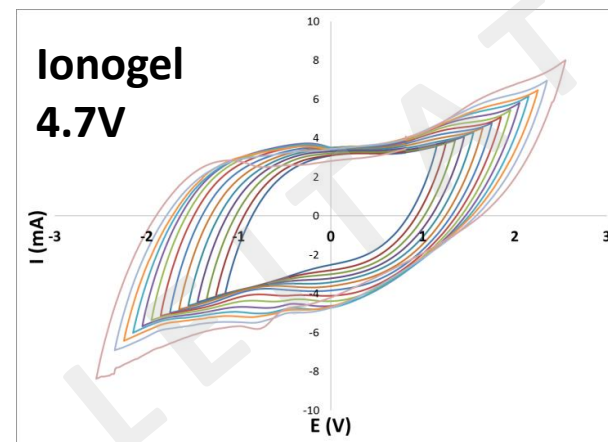
Printability



High working temperature

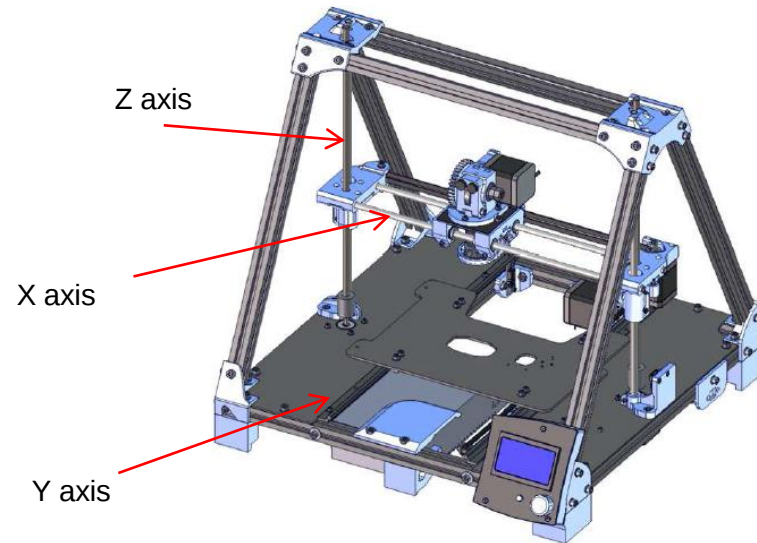


High windows potential

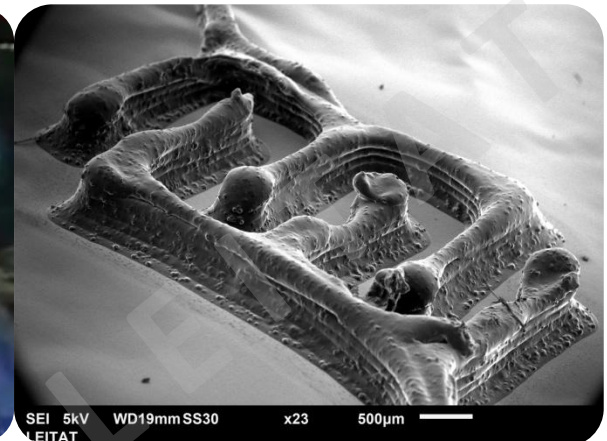


- Based on TEOS + RTILs mixture
- Tested in lithium ion, supercap and Hybrid
- High temperature resistance (350°C)
- Wide potential window (4.7V), free water
- Cheaper (no salt)
- Less toxic (no solvent)
- No flammable

3D dispenser



Combination of inkjet and slot die (Casting) printing technologies. Suitable for printing 3D structures.



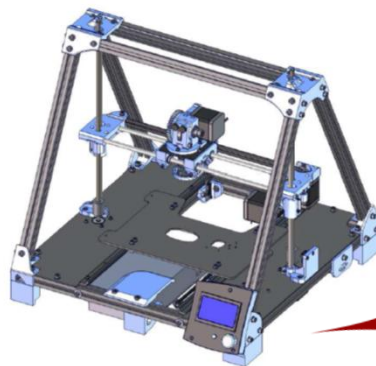
First 3D inter-digit printed Supercapacitor (height 500µm)

Aqueous ink



+

Ionogel Electrolyte



	State of Art	LEITAT
Capacity (F/cm ²)	18	200
Energy (mJ/cm ²)	56.6	428.4
Voltage	2.5	3.5



Lithium Sulphur for PHEV, H2020 NMP-GV, 2015-2019, <http://www.aliseproject.com/>

- ☐ Coordination of the project and responsible of the administrative and scientific management of the project.
- ☐ Syntheses and characterization of Ionic Liquid.
- ☐ Manufacturing of electrode and membrane separator done by electrospinning.
- ☐ Surface modification by diazonium salt reduction



Aluminum Ion for stationary, H2020 NMP, 2015-2019, <http://www.alionproject.eu>

- ☐ Coordination of the project and responsible of the administrative and scientific management of the project.
- ☐ Synthesis of nanostructured Al anode by electroplating in ionic liquid electrolyte
- ☐ Battery cell characterization at the laboratory scale.
- ☐ Synthesis and characterization of Ionic Liquid.
- ☐ Surface modification by diazonium salt reduction



Lithium Ion for flexible printed, H2020 PILOT, 2014-2017, <http://www.basmati-project.eu/>

- ☐ Formulation and characterization of ink based on nanomaterial for inkjet, dispenser and screen printer printings methods.
- ☐ Nanosafety issue for both nanomaterials powders and inks
- ☐ Synthesis and characterization of nanomaterials
- ☐ Electrochemical characterization



Supercapacitor for flexible printed, FP7 NMP, 2013-2017, <http://nanocate.eu/>

- ☐ Synthesis and characterization of TEG and supercapacitor materials
- ☐ Ink elaboration and development of print process for both TEG and supercapacitors
- ☐ Modeling and design the entire assembling platform for the manufacturing of printed TEGs



Lithium Air for EV, FP7 NMP, 2012-2016, <http://www.fp7-stable.com/>

- ☐ Synthesis of lithium nanorod by electro-deposition onto removable scaffold of conductive polymer
- ☐ Modification of LISICON layers
- ☐ Synthesis and characterization of nanostructured mesoporous carbon materials
- ☐ Synthesis of nanostructured M-doped MnOx/C and PtAu/C catalysts
- ☐ Synthesis and optimization of other types of RTILs
- ☐ Simulation of Li-air cell performance
- ☐ Optimization and market worthiness



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